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Title

DEVICE WITH RETRACTED FRONT FACE

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U.S.C. 154(b) by 596 days.

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(51)Int. Cl.

H04M 1/00 (2006.01)

U.S. Cl. **455/575.1**; 455/575.4; 455/565;

455/550.1

Field of Classification Search 455/575.4, 455/565, 550.1, 575.1

See application file for complete search history.

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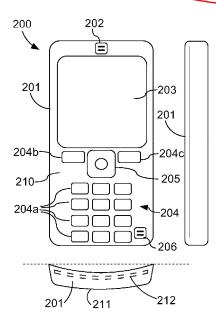
Primary Examiner — Jean B Jeanglaude (74) Attorney, Agent, or Firm — Hollingsworth & Funk, LLC

ABSTRACT

Abstract

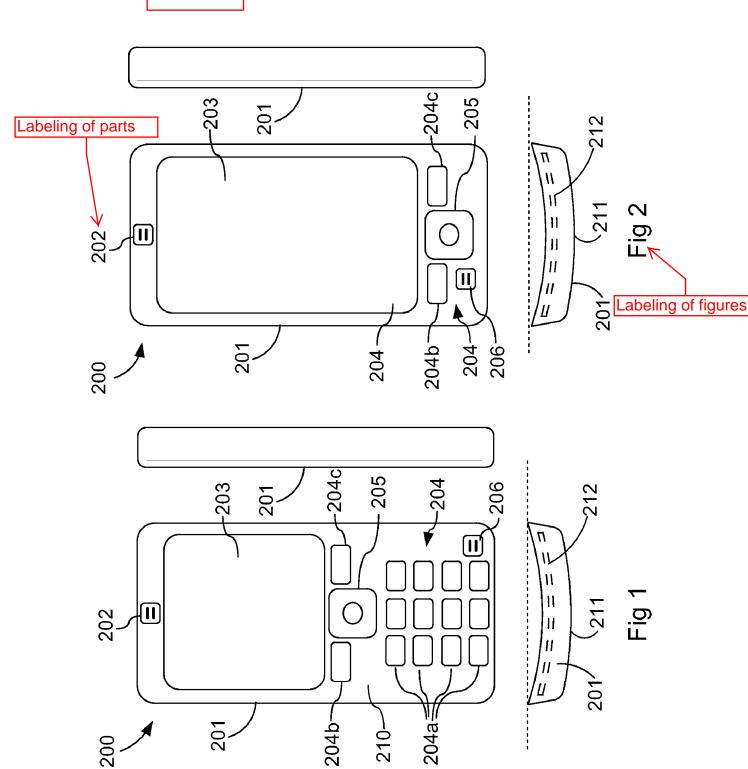
A device with a front face such as an operating face, including elements of the user interface of the device is provided. A major part of the front face is concave so that the front face is retracted and thereby protected from being scratched.

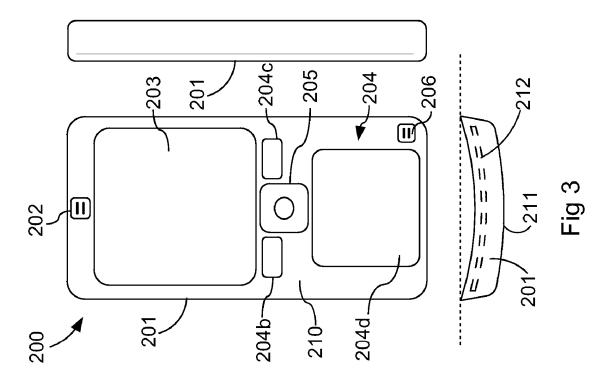
17 Claims, 2 Drawing Sheets



Drawings

Apr. 3, 2012





DEVICE WITH RETRACTED FRONT FACE

Field of Invention

FIELD

The present application relates to a device with a front face, 5 in particular with front face that is an operating face that is provided with user-interface elements.

BACKGROUND

Background

Mobile electronic devices, such as mobile phones, media players and personal digital assistants are products that sometimes are used and handled roughly and therefore exposed to being scratched. The materials used for the faces of such of invention devices are typically plastics that do not have a very high scratch resistance. The recent trend towards thinner devices has aggravated this problem. In particular the display screens get scratched when the devices are carried in pant pockets or in purses. Fold phones provide a solution to this problem, but not all users are fond of this shape of housing. Scratch resis- 20 tant materials such as sapphire glass are expensive and heavy. Scratch resistant coatings provide some alleviation but are not always sufficient.

SUMMARY

Summary

By providing a device having a concave front face the risk of the front face being scratched by other objects is reduced.

The disclosed exemplary embodiments provide a device in which at least a major portion of the front face is concave.

In one embodiment the front face has a first extent and a second extent and the operating face is concave in at least one of the extents. The first extent may be larger than the second extent and the front face may be concave in the direction of the second extent.

In an embodiment the front face is a retracted surface that extends from edges of the front face that are substantially disposed in the direction of the first extent.

In another embodiment the housing of the device comprises a curved panel with a concave front face and a convex 40

Further objects, features, advantages and properties of device according to the present application will become apparent from the detailed description.

BRIEF DESCRIPTION OF THE DRAWINGS

Description of drawings

In the following detailed portion of the present description, the teachings of the present application will be explained in more detail with reference to the example embodiments 50 shown in the drawings, in which:

FIG. 1 is an isometric view of a device according to a first embodiment,

FIG. 2 is an isometric view of a device according to a second embodiment, and

FIG. 3 is an isometric view of a device according to a third embodiment.

DETAILED DESCRIPTION

Detailed Description of invention

In the following detailed description, the device according to the teachings for this application in the form of a cellular/ mobile phone will be described by the embodiments. It should be noted that although only a mobile phone is described the teachings of this application can also be used in 65 any other electronic device such as in portable electronic devices such as laptops, PDAs, mobile communication ter-

minals, media players, navigation devices, cameras, electronic books and notepads and other electronic devices offering access to information.

Notice how

description

refers to lfigures and

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explanation

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A first embodiment of the mobile terminal 200 is illustrated in FIG. 1. The mobile terminal 200 comprises a housing 201 with a front face 210 that is provided with a speaker or earphone 202, a microphone 206, a main or first display screen 203 and a keypad 204 which may include a keypad **204***a* of common ITU-T type (alpha-numerical keypad representing characters "0"-"9", "*" and "#") and certain other keys such as soft keys 204b, 204c and a joystick 205 or other type of navigational input device such as a navigation key. The front face 210 is an operating face that includes several of the elements of the user interface.

In the present embodiment the front face 210 has a first extent from the top of the device where the speaker 202 is located to the bottom of the device 200 where the microphone 206 is located, i.e. the long extent of the housing 201 and a the parts... second extent that in the drawings ranges from the left side of the housing 201 to the right side of the housing 201, i.e. the short extent of the housing 201. The front face 201 is concave in the direction of the second extent. The rear surface 211 is convex and thereby the housing 201 of the mobile phone 200 has the shape of a curved panel with a substantially uniform 25 thickness.

In this embodiment the front face 210 is actually concave cylindrical, but it should be noted that the curvature front face 210 does not need to be perfectly cylindrical and that any other curvature that ensures that the front face 210 is retracted to protect it from being scratched during use. The long edges of the housing 201 form the "highest" points of the front face 210. The long edges of the front face 210 are this embodiment substantially straight and the short edges of the front face are curved and have substantially the same curvature as the front face 210. It should be noted that the long sides of the front face can be curved in any direction as long as they still form the "highest" point of the front face 210.

In the present embodiment the display screen 203 is concave and has substantially the same curvature as the front face 210. Alternatively, only the surface of the display screen is concave and the display itself is planar.

The keypad 204 is also concave and has substantially the same curvature as the front face 210. The whole keypad 204 can be curved, including the shape of the top surfaces of the keys. Alternatively, the top faces of the keys are conventionally shaped (curved, convex or planar but not following the curvature of the operating face) and only the spatial arrangement of the keys follows the curvature of the front face 210.

The outlet of the speaker 202 is also concave and has substantially the same curvature as the front face 210.

The internal components, software and protocol structure of the mobile terminal 200 will not be described in detail since such technology is generally well known. However, the printed wired board 212 is adapted to the shape of the front face 201. The printed wired board 212 is a curved panel with a curvature that substantially matches the curvature of the front panel 201. Thus, assembly of the curved display 203 and the curved keypad 204 is facilitated, since their curvature substantially matches that of the printed wired board 212 and the keypad 204 and the display screen 203 can therefore be directly secured to be printed wired board 212. Alternatively, the printed board can be a conventional planar board and the UT components are provided with a planar back for mounting on the printed wired board or adapters are used for mounting the curved components on the planar printed wired board.

A second embodiment of the mobile terminal 200 is illustrated in FIG. 2. The mobile terminal 200 according to the

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second embodiment is essentially identical to the mobile terminal according to the first embodiment, except that the front face is provided with a larger display 203 that is of the touch type, i.e. it is a touchscreen and the keypad 204 does not comprise an alphanumerical set of keys. The shape of the 5 housing 201, of the front face 210, and of the user-interface elements on the front face 210 is essentially identical to the shape of the corresponding elements of the mobile phone according to the first embodiment.

A third embodiment of the mobile terminal 200 is illustrated in FIG. 3. The mobile terminal 200 according to the third embodiment is essentially identical to the mobile terminal according to the first embodiment, except that the alphanumerical set of keys is replaced by a touch pad 204d. In the shape of the housing 201, of the front face 210, and of the 15 user-interface elements on the front face 210 is essentially identical to the shape of the corresponding elements of the mobile phone 200 according to the first embodiment, i.e. the front face is provided with a concave touchpad 204d with the curvature of the touchpad substantially matching the curvature of the front face 210.

The front face and the user-interface elements thereon can in an embodiment be made from scratch resistant materials, thereby rendering the front face even more resistant to being scratched.

The various aspects of what is described above can be used alone or in various combinations. It should be noted that the teaching of this application is not limited to the use in mobile communication terminals such as mobile phones, but can be equally well applied in Personal digital Assistants (PDAs), game consoles, media players, personal organizers or the like.

The teaching of the present application has numerous advantages. Different embodiments or implementations may yield one or more of the following advantages. It should be noted that this is not an exhaustive list and there may be other advantages which are not described herein. For example, one advantage of the teaching of this application is it provides for a device with a front face that is less vulnerable to being scratched. It is another advantage of the present invention that it provides for an ergonomic front face shape. It is yet another advantage of the present invention that it provides for a device with a slim and ergonomic housing shape.

Although the teaching of the present application has been described in detail for purpose of illustration, it is understood that such detail is solely for that purpose, and variations can be made therein by those skilled in the art without departing from the scope of the teaching of this application. For example, the device has been described with a housing that is a substantially rectangular panel, but it is understood that the panel does not need to be rectangular, the outline of the housing could have any other suitable shape that is used in these kinds of devices. Further, the device has been described with a housing that is in one piece, but it should be understood that the teaching can also be applied to devices that have several housing parts, such as known from slide- and foldand twist phones.

face includes a touch panel to the touch pad or the touch p

For example, although the teaching of the present application has been described in terms of a mobile phone, it should be appreciated that the teachings of the present application may also be applied to other types of electronic devices, such 60 as media players, palmtop computers and the like. It should also be noted that there are many alternative ways of implementing the methods and apparatuses of the teachings of the present application.

Features described in the preceding description may be 65 used in combinations other than the combinations explicitly described.

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Whilst endeavouring in the foregoing specification to draw attention to those features of the invention believed to be of particular importance it should be understood that the Applicant claims protection in respect of any patentable feature or combination of features hereinbefore referred to and/or shown in the drawings whether or not particular emphasis has been placed thereon.

The term "comprising" as used in the claims does not exclude other elements or steps. The term "a" or "an" as used in the claims does not exclude a plurality. A unit or other means may fulfill the functions of several units or means recited in the claims.

The invention claimed is:

1. A device comprising an operating face of a front face of the device, wherein at least a substantial portion of the front face has a concave shape where long sides of the front face are straight and short sides of the front face are curved.

2. A device according to claim 1, wherein the front face has a first extent and a second extent and the operating face is concave in the second extent.

3. A device according to claim 2, wherein the first extent is larger than the second extent and wherein the front face is concave in the direction of the second extent.

4. A device according to claim **3**, wherein the front face is a retracted surface that extends from edges of the front face that are substantially disposed in the direction of the first extent

communication terminals such as mobile phones, but can be equally well applied in Personal digital Assistants (PDAs), 30 the device comprises a curved panel with a concave front face game consoles, media players, personal organizers or the like.

6. A device according to claim **1**, wherein the front face is an operating face.

7. A device according to claim 1, wherein the operating face comprises elements of a user interface.

8. A device according to claim **1**, wherein the operating face includes a display screen, and wherein the surface of the display screen is concave.

9. A device according to claim 8, wherein the surface of the display screen has a curvature that substantially matches the curvature of the front panel.

10. A device according to claim 6, wherein the operating face includes a touch pad or touch screen, and wherein the surface of the touch pad or the touch screen is concave.

11. A device according to claim 10, wherein the surface of the touch pad or the touch screen has a curvature that substantially matches the curvature of the front panel.

12. A device according to claim 6, wherein the operating face includes a keypad, and wherein the surface of the keypad is concave.

13. A device according to claim 12, wherein the surface of the keypad has a curvature that substantially matches the curvature of the front panel.

14. A device according to claim 1, wherein the front surface is concave cylindrical.

- 15. A device according to claim 1, further comprising a printed wired board that is curved so as to substantially match the curvature of the front face.
- 16. A device according to claim 6, wherein the operating face includes a speaker outlet, and wherein the surface of the speaker outlet is concave.
- 17. A device according to claim 16, wherein the surface of the speaker outlet has a curvature that substantially matches the curvature of the front panel.

Each claim has to be in ONE complete sentence.

* * * *

The following pages show what a patent application should look like. This is the format of what your application should follow for filing.

A nonprovisional utility patent application must include a specification, including a description and a claim or claims; drawings, when necessary.

The specification, including the abstract and claims, must have lines that are 1.5 or double-spaced in a single column of text. The text must be a nonscript font (e.g., Arial, Times Roman, or Courier), preferably with a font size of 12. Handwritten text scanned into PDF format is not acceptable.

The specification is a written description of the invention and of the manner and process of making and using the invention that concludes with the claims to the invention, which must begin on a new page. The specification must be in clear, full, concise, and exact terms to enable any person skilled in the art or science to which the invention pertains to make and use the same.

Cross-Reference to Related Applications

Any nonprovisional utility patent application filed after September 16, 2012 claiming the benefit of one or more prior-filed copending nonprovisional applications (or international applications designating the United States of America) under 35 U.S.C. §§ 120, 121, or 365(c), or to a provisional patent application under 35 U.S.C. § 119(e), must present the reference to the earlier application in an application data sheet under 37 CFR § 1.76. See 37 CFR § 1.78. Cross-references to other related patent applications may be made when appropriate.

FIELD

The title of the invention should appear as the heading on the first page of the specification. The title must be as short and specific as possible

The present application relates to a device with a front face, in particular with front face that is an operating face that is provided with user-interface elements.

Each section is labeled with a heading

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→ BACKGROUND

Mobile electronic devices, such as mobile phones, media players and personal digital assistants are products that sometimes are used and handled roughly and therefore exposed to being scratched. The materials used for the faces of such devices are typically plastics that do not have a very high scratch resistance. The recent trend towards thinner devices has aggravated this problem. In particular the display screens get scratched when the devices are carried in pant pockets or in purses. Fold phones provide a solution to this problem, but not all users are fond of this shape of housing. Scratch resistant materials such as sapphire glass are expensive and heavy. Scratch resistant coatings provide some alleviation but are not always sufficient.

This section should include a statement of the field of endeavor to which the invention pertains.

SUMMARY

20 By providing a device having a concave front face the risk of the front face being scratched by other objects is reduced.

The summary section should present the substance or general idea of the claimed invention in summarized form.

The disclosed exemplary embodiments provide a device in which at least a major portion of the front face is concave.

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In one embodiment the front face has a first extent and a second extend and the operating face is concave in at least one of the extends. The first extend may be larger than the second extend and the front face may be concave in the direction of the second extend.

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In an embodiment the front face is a retracted surface that extends from edges of the front face that are substantially disposed in the direction of the first extend.

In another embodiment the housing of the device comprises a curved panel with a concave front face and a convex rear face.

Further objects, features, advantages and properties of device according to the present application will become apparent from the detailed description.

Line Numbering. This is NOT required.

BRIEF DESCRIPTION OF THE DRAWINGS

In the following detailed portion of the present description, the teachings of the present application will be explained in more detail with reference to the example embodiments shown in the drawings, in which:

Where there are drawings, you must include a listing of all figures by number (e.g., Figure 1) and with corresponding statements explaining what each figure depicts.

Fig. 1 is an isometric view of a device according to a first embodiment, Fig. 2 is an isometric view of a device according to a second embodiment, and

Fig. 3 is an isometric view of a device according to a third embodiment.

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DETAILED DESCRIPTION

see note in page 9

In the following detailed description, the device according to the teachings for this application in the form of a cellular/mobile phone will be described by the embodiments. It should be noted that although only a mobile phone is described the teachings of this application can also be used in any other electronic device such as in portable electronic devices such as laptops, PDAs, mobile communication terminals, media players, navigation devices, cameras, electronic books and notepads and other electronic devices offering access to information.

A first embodiment of the mobile terminal 200 is illustrated in FIG. 1. The mobile terminal 200 comprises a housing 201 with a front face 210 that is provided with a speaker or earphone 202, a microphone 206, a main or first display screen 203 and a keypad 204 which may include a keypad 204a of common ITU-T type (alphanumerical keypad representing characters "0"-"9", "*" and "#") and certain other keys such as soft keys 204b, 204c and a joystick 205 or other type of navigational input device such as a navigation key. The front face 210 is an operating face that includes several of the elements of the user interface.

00676-US-P NPS.001.A1 Patent Application In the present embodiment the front face 210 has a first extend from the top of the device where the speaker 202 is located to the bottom of the device 200 where the microphone 206 is located, i.e. the long extend of the housing 201 and a second extend that in the drawings ranges from the left side of the housing 201 to the right side of the housing 201, i.e. the short extent of the housing 201. The front face 201 is concave in the direction of the second extend. The rear surface 211 is convex and thereby the housing 201 of the mobile phone 200 has the shape of a curved panel with a substantially uniform thickness.

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- In this embodiment the front face 210 is actually concave cylindrical, but it should be noted that the curvature front face 210 does not need to be perfectly cylindrical and that any other curvature that ensures that the front face 210 is retracted to protect it from being scratched during use. The long edges of the housing 201 form the "highest" points of the front face 210. The long edges of the front face 210 are this embodiment substantially straight and the short edges of the front face are curved and have substantially the same curvature as the front face 210. It should be noted that the long sides of the front face can be curved in any direction as long as they still form the "highest" point of the front face 210.
- In the present embodiment the display screen 203 is concave and has substantially the same curvature as the front face 210. Alternatively, only the surface of the display screen is concave and the display itself is planar.
- The keypad 204 is also concave and has substantially the same curvature as the front face 210. The whole keypad 204 can be curved, including the shape of the top surfaces of the keys. Alternatively, the top faces of the keys are conventionally shaped (curved, convex or planar but not following the curvature of the operating face) and only the spatial arrangement of the keys follows the curvature of the front face 210.
- The outlet of the speaker 202 is also concave and has substantially the same curvature as the front face 210.

The internal components, software and protocol structure of the mobile terminal 200 will not be described in detail since such technology is generally well known.

However, the printed wired board 212 is adapted to the shape of the front face 201.

The printed wired board 212 is a curved panel with a curvature that substantially matches the curvature of the front panel 201. Thus, assembly of the curved display 203 and the curved keypad 204 is facilitated, since their curvature substantially matches that of the printed wired board 212 and the keypad 204 and the display screen 203 can therefore be directly secured to be printed wired board 212. Alternatively, the printed board can be a conventional planar board and the UI components are provided with a planar back for mounting on the printed wired board or adapters are used for mounting the curved components on the planar printed wired board.

A second embodiment of the mobile terminal 200 is illustrated in FIG. 2. The mobile terminal 200 according to the second embodiment is essentially identical to the mobile terminal according to the first embodiment, except that the front face is provided with a larger display 203 that is of the touch type, i.e. it is a touchscreen and the keypad 204 does not comprise an alphanumerical set of keys. The shape of the housing 201, of the front face 210, and of the user-interface elements on the front face 210 is essentially identical to the shape of the corresponding elements of the mobile phone according to the first embodiment.

A third embodiment of the mobile terminal 200 is illustrated in FIG. 3. The mobile terminal 200 according to the third embodiment is essentially identical to the mobile terminal according to the first embodiment, except that the alphanumerical set of keys is replaced by a touch pad 204d. In the shape of the housing 201, of the front face 210, and of the user-interface elements on the front face 210 is essentially identical to the shape of the corresponding elements of the mobile phone 200 according to the first embodiment, i.e. the front face is provided with a concave touchpad 204d with the curvature of the touchpad substantially matching the curvature of the front face 210.

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The front face and the user-interface elements thereon can in an embodiment be made from scratch resistant materials, thereby rendering the front face even more resistant to being scratched. The various aspects of what is described above can be used alone or in various combinations. It should be noted that the teaching of this application is not limited to the use in mobile communication terminals such as mobile phones, but can be equally well applied in Personal digital Assistants (PDAs), game consoles, media players, personal organizers or the like.

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The teaching of the present application has numerous advantages. Different embodiments or implementations may yield one or more of the following advantages. It should be noted that this is not an exhaustive list and there may be other advantages which are not described herein. For example, one advantage of the teaching of this application is it provides for a device with a front face that is less vulnerable to being scratched. It is another advantage of the present invention that it provides for an ergonomic front face shape. It is yet another advantage of the present invention that it provides for a device with a slim and ergonomic housing shape.

Although the teaching of the present application has been described in detail for purpose of illustration, it is understood that such detail is solely for that purpose, and variations can be made therein by those skilled in the art without departing from the scope of the teaching of this application. For example, the device has been described with a housing that is a substantially rectangular panel, but it is understood that the panel does not need to be rectangular, the outline of the housing could have any other suitable shape that is used in these kinds of devices. Further, the device has been described with a housing that is in one piece, but it should be understood that the teaching can also be applied to devices that have several housing parts, such as known from slide- and fold- and twist phones.

For example, although the teaching of the present application has been described in terms of a mobile phone, it should be appreciated that the teachings of the present application may also be applied to other types of electronic devices, such as media players, palmtop computers and the like. It should also be noted that there are many alternative ways of implementing the methods and apparatuses of the teachings of the present application.

Features described in the preceding description may be used in combinations other than the combinations explicitly described.

Whilst endeavouring in the foregoing specification to draw attention to those features of the invention believed to be of particular importance it should be understood that the Applicant claims protection in respect of any patentable feature or combination of features hereinbefore referred to and/or shown in the drawings whether or not particular emphasis has been placed thereon.

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The term "comprising" as used in the claims does not exclude other elements or steps. The term "a" or "an" as used in the claims does not exclude a plurality. A unit or other means may fulfill the functions of several units or means recited in the claims.



In this section, the invention must be explained along with the process of making and using the invention in full, clear, concise, and exact terms. This section should distinguish the invention from other inventions and from what is old. It should also describe completely the process, machine, manufacture, composition of matter, or improvement invented. In the case of an improvement, the description should be confined to the specific improvement and to the parts that necessarily cooperate with it or that are necessary to completely understand the invention.

It is required that the description be sufficient so that any person of ordinary skill in the pertinent art, science, or area could make and use the invention without extensive experimentation. The best mode contemplated by the inventor of carrying out the invention must be set forth in the description. Each element in the drawings should be mentioned in the description.

The claim or claims section must begin on a separate physical sheet or electronic page. If there are several claims, they must be numbered consecutively in Arabic numerals.

CLAIMS:

1. A device comprising an operating face, wherein at least a substantial portion of the front face has a concave shape.

This is an independent claim

2. A device according to claim 1, wherein the front face has a first extent and a second extend and the operating face is concave in at least one of the extends.

This is a dependent claim referring to independent claim 1. Notice it refers the same device according to claim 1.

3. A device according to claim 2, wherein in the first extend is larger than the second extend and wherein the front face is concave in the direction of the second extend.

Notice dependent claim 3 further dependent on a dependent claim 2.

4. A device according to claim 3, wherein the front face is a retracted surface that extends from edges of the front face that are substantially disposed in the direction of the first extend.

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- 5. A device according to claim 1, wherein the housing of the device comprises a curved panel with a concave front face and a convex rear face.
- 6. A device according to claim 1, wherein the front face is an operating face.

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- 7. A device according to claim 1, wherein the operating face comprises elements of a user interface.
- 8. A device according to claim 1, wherein the operating face includes a display screen, 25 and wherein the surface of the display screen is concave.
 - 9. A device according to claim 8, wherein the surface of the display screen has a curvature that substantially matches the curvature of the front panel.
- 30 10. A device according to claim 6, wherein the operating face includes a touch pad or touch screen, and wherein the surface of the touch pad or the touch screen is concave.

- 11. A device according to claim 10, wherein the surface of the touch pad or the touch screen has a curvature that substantially matches the curvature of the front panel.
- 12. A device according to claim 6, wherein the operating face includes a keypad, and wherein the surface of the keypad is concave.
 - 13. A device according to claim 12, wherein the surface of the keypad has a curvature that substantially matches the curvature of the front panel.
- 10 14. A device according to claim 1, wherein the front surface is concave cylindrical.
 - 15. A device according to claim 1, further comprising a printed wired board that is curved so as to substantially match the curvature of the front face.
- 15 16. A device according to claim 6, wherein the operating face includes a speaker outlet, and wherein the surface of the speaker outlet is concave.
 - 17. A device according to claim 16, wherein the surface of the speaker outlet has a curvature that substantially matches the curvature of the front panel.

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The claim or claims must particularly point out and distinctly claim the subject matter that the inventor or inventors regard as the invention. The claims define the scope of the protection of the patent. Whether a patent will be granted is determined, in large measure, by the scope of the claims.

One or more claims may be presented in dependent form, referring back to and further limiting another claim or claims in the same application. All dependent claims should be grouped together with the claim or claims to which they refer to the extent practicable. Any dependent claim that refers to more than one other claim (multiple dependent claim) shall refer to such other claims in the alternative only. Each claim should be a single sentence, and where a claim sets forth a number of elements or steps, each element or step of the claim should be separated by a line indentation.

ABSTRACT

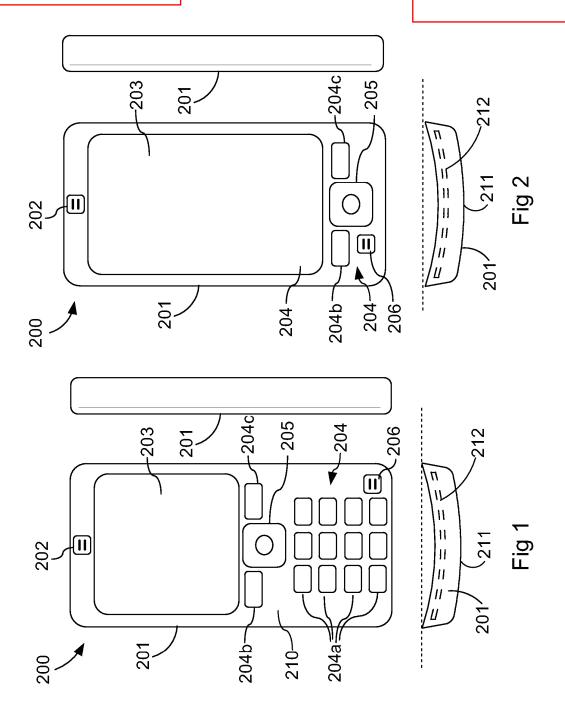
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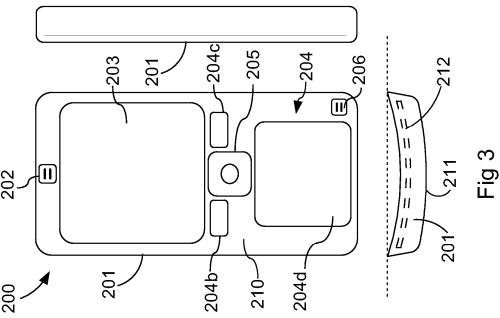
A device with a front face such as an operating face, including elements of the user interface of the device is provided. A major part of the front face is concave so that the front face is retracted and thereby protected from being scratched.

The abstract points out what is new in the art to which your invention pertains. It should be in narrative form and generally limited to a single paragraph, and it must begin on a separate page. An abstract should not be longer than 150 words.

1/2

Black and white drawings are normally required. India ink, or its equivalent that secures black solid lines, must be used for drawings. The sheets of drawings should be numbered in consecutive Arabic numerals, starting with 1, within the sight. These numbers, if present, must be placed in the middle of the top of the sheet but not in the margin.





Reference characters not mentioned in the description shall not appear in the drawings. Reference characters mentioned in the description must appear in the drawings.

Reference characters (numerals are preferred), sheet numbers, and view numbers must be plain and legible and must not be used in association with brackets or inverted commas, or enclosed within outlines (encircled). They must be oriented in the same direction as the view to avoid having to rotate the sheet. Reference characters should be arranged to follow the profile of the object depicted.

The same part of an invention appearing in more than one view of the drawing must always be designated by the same reference character, and the same reference character must never be used to designate different parts.