CPC COOPERATIVE PATENT CLASSIFICATION

A HUMAN NECESSITIES

FOODSTUFFS; TOBACCO

A23 FOODS OR FOODSTUFFS; TREATMENT THEREOF, NOT COVERED BY OTHER CLASSES (NOTE omitted)

A23G COCOA; COCOA PRODUCTS, e.g. CHOCOLATE; SUBSTITUTES FOR COCOA OR COCOA PRODUCTS; CONFECTIONERY; CHEWING GUM; ICE-CREAM; PREPARATION THEREOF

NOTES

- 1. In this subclass, the following term is used with the meaning indicated:
- "ice-cream" includes any edible frozen or congealed semi-liquid or pasty substance, e.g. slush ice

^{2.} In this subclass, subject matter which cannot be completely classified in a single one of the main groups should be classified in each relevant main group

1/00	Cocoa; Cocoa products, e.g. chocolate; Substitutes therefor	1/0063	•••• {Processes in which the material is shaped at least partially in a mould, in the hollows of a
1/0003	• {Processes of manufacture not relating to composition or compounding ingredients}		surface, a drum, an endless band of by drop- by-drop casting or dispensing of the material
1/0006	 (Processes specially adapted for manufacture or treatment of cocoa or cocoa products (A23G 1/002 - A23G 1/005 take precedence)) 	1/0066	 on a surface, e.g. injection moulding, transfer moulding}
1/0009 1/0013	 . {Manufacture or treatment of liquid, cream, paste, granule, shred or powder} {Weighing, portioning processes} 		moulds or drop-by-drop on a surface, optionally with the associated heating, cooling, portioning, cutting cast-tail, anti-
1/0013	 { weighing, portioning processes } { Transformation of liquid, paste, cream, 		drip processes }
1/0010	lump, powder, granule or shred into powder, granule or shred; Manufacture or treatment of powder}	1/0069	••••• {Compression moulding of paste, optionally in form of ball or rope or other preforms, or of powder or granules}
1/002	 {Processes for preparing or treating cocoa beans or nibs} 	1/0073	• • • {Moulding or shaping of cellular or expanded articles}
1/0023	• {Cocoa butter extraction by pressing}	1/0076	• {Processes for moulding hollow products, open
1/0026	 (Mixing; Roller milling for preparing chocolate) 		shells or other articles having cavities, e.g. open
1/003	 . (with introduction or production of gas, or 		cavities}
1,000	under vacuum; Whipping; Manufacture of cellular mass}	1/0079	 {Chocolate moulds processing (<u>A23G 1/0076</u> takes precedence)}
1/0033	• • {Chocolate refining, i.e. roll or mill refining}	1/0083	• • • {characterised by the material of the moulds}
1/0036	• • • {Conching}	1/0086	• • • • {Moulding in plastic or elastomeric material,
1/004	• • • {Longitudinal conching, i.e. backward and		or plastic or elastomer coated material}
	forward motion}	1/0089	• • {Tapping or jolting tables treatment}
1/0043	• • • {Circular conching, i.e. circular motion}	1/0093	• {Moulds conveying, e.g. associated manipulations}
1/0046	 {Processes for conditioning chocolate masses for moulding} 	1/0096	• {Removing chocolate from the mould (discharging baked goods from tins <u>A21B 3/18</u>)}
1/005	• • {Moulding, shaping, cutting, or dispensing	1/02	 Preliminary treatment, e.g. fermentation of cocoa
	chocolate (<u>A23G 1/0076</u> - <u>A23G 1/0096</u> take	1/02	 Apparatus specially adapted for manufacture or
	precedence)}	1/04	treatment of cocoa or cocoa products (machines for
1/0053	• • • {Processes of shaping not covered elsewhere}		roasting cocoa <u>A23N 12/00</u>)
1/0056	• • • • {Processes in which the material is shaped at least partially by a die; Extrusion of	1/042	 {Manufacture or treatment of liquid, cream, paste, granule, shred or powder}
	cross-sections or plates, optionally with the associated cutting}	1/045	• • {Weighing, portioning apparatus}
1/0059	•••• {Cutting, modelling of a section of plate;	1/047	• • {Transformation of liquid, paste, cream, lump, powder, granule or shred into powder, granule
	Embossing; Punching}		or shred; Manufacture or treatment of powder}

1/06	• Apparatus for preparing or treating cocoa beans or nibs
1/08	Cocoa butter presses
1/10	Mixing apparatus; Roller mills for preparing chocolate
1/105	• • { with introduction or production of gas, or under vacuum; Whipping; Manufacture of cellular mass }
1/12	Chocolate-refining mills, i.e. roll refiners
1/125	\ldots {Conches}
1/14	• Longitudinal conches {, i.e. rollers being in a backward and forward motion}
1/16	• Circular conches {, i.e. rollers being displaced on a closed or circular rolling circuit}
1/18	• • Apparatus for conditioning chocolate masses for moulding
1/20	• Apparatus for moulding, cutting, or dispensing chocolate
1/201	• • {Apparatus not covered by groups <u>A23G 1/21</u> - <u>A23G 1/28</u> (not used)}
1/202	• • • { Apparatus in which the material is shaped at least partially by a die; Extrusion of cross-sections or plates, optionally with the associated cutting device }
1/203	•••• {Devices for cutting, modelling of a section or plate; Embossing; Punching,
	e.g. stamping-tool}
1/205	•••• {Apparatus in which the material is shaped at least partially in a mould, in the hollows of a surface, a drum, an endless band or by drop- by-drop casting or dispensing of the material on a surface, e.g. injection moulding, transfer
1/206	moulding} {Apparatus for laying down material in
	moulds or drop-by-drop on a surface, optionally with the associated heating, cooling, portioning, cutting cast-tail, anti- drip device}
1/207	••••• {Compression moulding of paste, optionally in form of ball or rope or other preforms, or of powder or granules}
1/208	• • • {Moulding or shaping of cellular or expanded articles}
1/21	• • Apparatus for moulding hollow products, open shells or other articles having cavities, e.g. open cavities
1/22	• • Chocolate moulds (<u>A23G 1/21</u> takes precedence)
1/223	• • • • {Mould materials}
1/226	••••• {Moulds of plastic or elastomeric material, or plastic or elastomer coated moulds}
1/24	• • • Tapping or jolting tables
1/26	Conveying devices for chocolate moulds
1/28	Apparatus for removing chocolate from the moulds
1/30	• Cocoa products, e.g. chocolate; Substitutes therefor
1/305	• • {Products for covering, coating, finishing,
1/22	decorating}
1/32	• characterised by the composition {containing
1/225	organic or inorganic compounds}
1/325 1/34	{containing inorganic compounds} Cocoa substitutes
1/34 1/36	
1/30	 characterised by the fats used (containing dairy products <u>A23G 1/46</u>)

1/20	
1/38	Cocoa butter substitutes
1/40	characterised by the carbohydrates used, e.g. polysaccharides (containing dairy products A23G 1/46)
1/42	• • • containing microorganisms or enzymes;
1/42	containing paramedical or dietetical agents,
	e.g. vitamins (containing dairy products
	A23G 1/46)
1/423	• • • {containing microorganisms, enzymes}
1/426	• • • {containing vitamins, antibiotics}
1/44	containing peptides or proteins (containing
	dairy products A23G 1/46)
1/46	containing dairy products
1/48	containing plants or parts thereof, e.g. fruits,
	seeds, extracts (containing gums A23G 1/40
	{, vegetal cocoa substitutes <u>A23G 1/34</u> or
	<u>A23G 1/38</u> })
1/50	• • characterised by shape, structure or physical
	form, e.g. products with an inedible support
	(liquid products, solid products in the form of
	powders, flakes or granules for making liquid
1/502	products <u>A23G 1/56</u>)
1/502	• • {Products with edible or inedible supports}
1/505	• • • {Products with an inedible support, e.g. a stick}
1/507	• • • {Products with edible support, e.g. a cornet}
1/52	• • • • • • • • • • • • • • • • • • •
-/	e.g. gas expanded}
1/54	Composite products, e.g. layered {laminated},
	coated, filled
1/545	• • • {Hollow products, e.g. with inedible or
	edible filling, fixed or movable within the
1/50	cavity}
1/56	• • making liquid products, e.g. for making
1/56	• making liquid products, e.g. for making chocolate milk {drinks and the products for their
1/56	• making liquid products, e.g. for making chocolate milk {drinks and the products for their preparation, pastes for spreading, milk crumb,
	• making liquid products, e.g. for making chocolate milk {drinks and the products for their preparation, pastes for spreading, milk crumb, (A23G 1/305 takes precedence)}
1/56 3/00	 making liquid products, e.g. for making chocolate milk {drinks and the products for their preparation, pastes for spreading, milk crumb, (A23G 1/305 takes precedence)} Sweetmeats; Confectionery; Marzipan; Coated or
3/00	 making liquid products, e.g. for making chocolate milk {drinks and the products for their preparation, pastes for spreading, milk crumb, (A23G 1/305 takes precedence)} Sweetmeats; Confectionery; Marzipan; Coated or filled products (chewing gum A23G 4/00)
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3/00	 making liquid products, e.g. for making chocolate milk {drinks and the products for their preparation, pastes for spreading, milk crumb, (A23G 1/305 takes precedence)} Sweetmeats; Confectionery; Marzipan; Coated or filled products (chewing gum A23G 4/00) {Processes of manufacture not relating to composition and compounding ingredients} {Processes specially adapted for manufacture
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3/00 3/0002 3/0004 3/0006	 making liquid products, e.g. for making chocolate milk {drinks and the products for their preparation, pastes for spreading, milk crumb, (A23G 1/305 takes precedence)} Sweetmeats; Confectionery; Marzipan; Coated or filled products (chewing gum A23G 4/00) {Processes of manufacture not relating to composition and compounding ingredients} {Processes specially adapted for manufacture or treatment of sweetmeats or confectionery (A23G 3/0044 - A23G 3/0063 take precedence)} {Manufacture or treatment of liquids, pastes, creams, granules, shred or powder}
3/00 3/0002 3/0004 3/0006 3/0008	 making liquid products, e.g. for making chocolate milk {drinks and the products for their preparation, pastes for spreading, milk crumb, (A23G 1/305 takes precedence)} Sweetmeats; Confectionery; Marzipan; Coated or filled products (chewing gum A23G 4/00) {Processes of manufacture not relating to composition and compounding ingredients} {Processes specially adapted for manufacture or treatment of sweetmeats or confectionery (A23G 3/0044 - A23G 3/0063 take precedence)} {Manufacture or treatment of liquids, pastes, creams, granules, shred or powder} {Weighing, portioning processes} {Mixing, kneading processes} {with introduction or production of gas or
3/00 3/0002 3/0004 3/0006 3/0008 3/001	 making liquid products, e.g. for making chocolate milk {drinks and the products for their preparation, pastes for spreading, milk crumb, (A23G 1/305 takes precedence)} Sweetmeats; Confectionery; Marzipan; Coated or filled products (chewing gum A23G 4/00) {Processes of manufacture not relating to composition and compounding ingredients} {Processes specially adapted for manufacture or treatment of sweetmeats or confectionery (A23G 3/0044 - A23G 3/0063 take precedence)} {Manufacture or treatment of liquids, pastes, creams, granules, shred or powder} {Weighing, portioning processes} {Mixing, kneading processes} {with introduction or production of gas or under vacuum; Whipping; Manufacture of
3/00 3/0002 3/0004 3/0006 3/0008 3/001 3/0012	 making liquid products, e.g. for making chocolate milk {drinks and the products for their preparation, pastes for spreading, milk crumb, (A23G 1/305 takes precedence)} Sweetmeats; Confectionery; Marzipan; Coated or filled products (chewing gum A23G 4/00) {Processes of manufacture not relating to composition and compounding ingredients} {Processes specially adapted for manufacture or treatment of sweetmeats or confectionery (A23G 3/0044 - A23G 3/0063 take precedence)} {Manufacture or treatment of liquids, pastes, creams, granules, shred or powder} {Weighing, portioning processes} {Mixing, kneading processes} {with introduction or production of gas or under vacuum; Whipping; Manufacture of cellular mass}
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3/00 3/0002 3/0004 3/0006 3/0008 3/001 3/0012	 making liquid products, e.g. for making chocolate milk {drinks and the products for their preparation, pastes for spreading, milk crumb, (A23G 1/305 takes precedence)} Sweetmeats; Confectionery; Marzipan; Coated or filled products (chewing gum A23G 4/00) {Processes of manufacture not relating to composition and compounding ingredients} {Processes specially adapted for manufacture or treatment of sweetmeats or confectionery (A23G 3/0044 - A23G 3/0063 take precedence)} {Manufacture or treatment of liquids, pastes, creams, granules, shred or powder} {Weighing, portioning processes} {With introduction or production of gas or under vacuum; Whipping; Manufacture of cellular mass} {Processes for conditioning, e.g. tempering, cooking, heating, cooling, boiling down,
3/00 3/0002 3/0004 3/0006 3/0008 3/001 3/0012	 making liquid products, e.g. for making chocolate milk {drinks and the products for their preparation, pastes for spreading, milk crumb, (A23G 1/305 takes precedence)} Sweetmeats; Confectionery; Marzipan; Coated or filled products (chewing gum A23G 4/00) {Processes of manufacture not relating to composition and compounding ingredients} {Processes specially adapted for manufacture or treatment of sweetmeats or confectionery (A23G 3/0044 - A23G 3/0063 take precedence)} {Manufacture or treatment of liquids, pastes, creams, granules, shred or powder} {Weighing, portioning processes} {Mixing, kneading processes} {With introduction or production of gas or under vacuum; Whipping; Manufacture of cellular mass} {Processes for conditioning, e.g. tempering, cooking, heating, cooling, boiling down, evaporating, degassing, liquefying mass
3/00 3/0002 3/0004 3/0006 3/0008 3/001 3/0012 3/0014	 making liquid products, e.g. for making chocolate milk {drinks and the products for their preparation, pastes for spreading, milk crumb, (A23G 1/305 takes precedence)} Sweetmeats; Confectionery; Marzipan; Coated or filled products (chewing gum A23G 4/00) {Processes of manufacture not relating to composition and compounding ingredients} {Processes specially adapted for manufacture or treatment of sweetmeats or confectionery (A23G 3/0044 - A23G 3/0063 take precedence)} {Manufacture or treatment of liquids, pastes, creams, granules, shred or powder} {Weighing, portioning processes} {Mixing, kneading processes} {With introduction or production of gas or under vacuum; Whipping; Manufacture of cellular mass} {Processes for conditioning, e.g. tempering, cooking, heating, cooling, boiling down, evaporating, degassing, liquefying mass before use or shaping}
3/00 3/0002 3/0004 3/0006 3/0008 3/001 3/0012	 making liquid products, e.g. for making chocolate milk {drinks and the products for their preparation, pastes for spreading, milk crumb, (A23G 1/305 takes precedence)} Sweetmeats; Confectionery; Marzipan; Coated or filled products (chewing gum A23G 4/00) {Processes of manufacture not relating to composition and compounding ingredients} {Processes specially adapted for manufacture or treatment of sweetmeats or confectionery (A23G 3/0044 - A23G 3/0063 take precedence)} {Manufacture or treatment of liquids, pastes, creams, granules, shred or powder} {Weighing, portioning processes} {Mixing, kneading processes} {With introduction or production of gas or under vacuum; Whipping; Manufacture of cellular mass} {Processes for conditioning, e.g. tempering, cooking, heating, cooling, boiling down, evaporating, degassing, liquefying mass before use or shaping} {Transformation of a liquid, paste, cream,
3/00 3/0002 3/0004 3/0006 3/0008 3/001 3/0012 3/0014	 making liquid products, e.g. for making chocolate milk {drinks and the products for their preparation, pastes for spreading, milk crumb, (A23G 1/305 takes precedence)} Sweetmeats; Confectionery; Marzipan; Coated or filled products (chewing gum A23G 4/00) {Processes of manufacture not relating to composition and compounding ingredients} {Processes specially adapted for manufacture or treatment of sweetmeats or confectionery (A23G 3/0044 - A23G 3/0063 take precedence)} {Manufacture or treatment of liquids, pastes, creams, granules, shred or powder} {Weighing, portioning processes} {Mixing, kneading processes} {With introduction or production of gas or under vacuum; Whipping; Manufacture of cellular mass} {Processes for conditioning, e.g. tempering, cooking, heating, cooling, boiling down, evaporating, degassing, liquefying mass before use or shaping} {Transformation of a liquid, paste, cream, lump, powder, granule or shred into powder,
3/00 3/0002 3/0004 3/0006 3/0008 3/001 3/0012 3/0014	 making liquid products, e.g. for making chocolate milk {drinks and the products for their preparation, pastes for spreading, milk crumb, (A23G 1/305 takes precedence)} Sweetmeats; Confectionery; Marzipan; Coated or filled products (chewing gum A23G 4/00) {Processes of manufacture not relating to composition and compounding ingredients} {Processes specially adapted for manufacture or treatment of sweetmeats or confectionery (A23G 3/0044 - A23G 3/0063 take precedence)} {Manufacture or treatment of liquids, pastes, creams, granules, shred or powder} {Weighing, portioning processes} {Mixing, kneading processes} {With introduction or production of gas or under vacuum; Whipping; Manufacture of cellular mass} {Processes for conditioning, e.g. tempering, cooking, heating, cooling, boiling down, evaporating, degassing, liquefying mass before use or shaping} {Transformation of a liquid, paste, cream,
3/00 3/0002 3/0004 3/0006 3/0008 3/001 3/0012 3/0014	 making liquid products, e.g. for making chocolate milk {drinks and the products for their preparation, pastes for spreading, milk crumb, (A23G 1/305 takes precedence)} Sweetmeats; Confectionery; Marzipan; Coated or filled products (chewing gum A23G 4/00) {Processes of manufacture not relating to composition and compounding ingredients} {Processes specially adapted for manufacture or treatment of sweetmeats or confectionery (A23G 3/0044 - A23G 3/0063 take precedence)} {Manufacture or treatment of liquids, pastes, creams, granules, shred or powder} {Weighing, portioning processes} {Mixing, kneading processes} {With introduction or production of gas or under vacuum; Whipping; Manufacture of cellular mass} {Processes for conditioning, e.g. tempering, cooking, heating, cooling, boiling down, evaporating, degassing, liquefying mass before use or shaping} {Transformation of a liquid, paste, cream, lump, powder, granule or shred into powder, granule or shred; Manufacture or treatment
3/00 3/0002 3/0004 3/0006 3/0008 3/001 3/0012 3/0014 3/0017	 making liquid products, e.g. for making chocolate milk {drinks and the products for their preparation, pastes for spreading, milk crumb, (A23G 1/305 takes precedence)} Sweetmeats; Confectionery; Marzipan; Coated or filled products (chewing gum A23G 4/00) {Processes of manufacture not relating to composition and compounding ingredients} {Processes specially adapted for manufacture or treatment of sweetmeats or confectionery (A23G 3/0044 - A23G 3/0063 take precedence)} {Manufacture or treatment of liquids, pastes, creams, granules, shred or powder} {Weighing, portioning processes} {Mixing, kneading processes} {With introduction or production of gas or under vacuum; Whipping; Manufacture of cellular mass} {Processes for conditioning, e.g. tempering, cooking, heating, cooling, boiling down, evaporating, degassing, liquefying mass before use or shaping} {Transformation of a liquid, paste, cream, lump, powder, granule or shred into powder, granule or shred; Manufacture or treatment of powder} {Shaping of liquid, paste, powder; Manufacture of moulded articles, e.g. modelling, moulding,
3/00 3/0002 3/0004 3/0006 3/0008 3/001 3/0012 3/0014 3/0017	 making liquid products, e.g. for making chocolate milk {drinks and the products for their preparation, pastes for spreading, milk crumb, (A23G 1/305 takes precedence)} Sweetmeats; Confectionery; Marzipan; Coated or filled products (chewing gum A23G 4/00) {Processes of manufacture not relating to composition and compounding ingredients} {Processes specially adapted for manufacture or treatment of sweetmeats or confectionery (A23G 3/0044 - A23G 3/0063 take precedence)} {Manufacture or treatment of liquids, pastes, creams, granules, shred or powder} {Weighing, portioning processes} {Mixing, kneading processes} {With introduction or production of gas or under vacuum; Whipping; Manufacture of cellular mass} {Processes for conditioning, e.g. tempering, cooking, heating, cooling, boiling down, evaporating, degassing, liquefying mass before use or shaping} {Transformation of a liquid, paste, cream, lump, powder, granule or shred into powder, granule or shred; Manufacture or treatment of powder} {Shaping of liquid, paste, powder; Manufacture

3/0021	•••• {Processes in which the material is shaped at least partially by a die; Extrusion of cross- sections or plates, optionally the associated
3/0023	 cutting } {Processes for cutting, modelling of sections or plates; Embossing, punching }
3/0025	 {Processes in which the material is shaped at least partially in a mould in the hollows of a surface, a drum, an endless band, or by a drop-by-drop casting or dispensing of the material on a surface, e.g. injection moulding, transfer moulding}
3/0027	 {Processes for laying down material in moulds or drum or a surface, optionally with the associated heating, cooling, portioning, cutting cast-tail, anti-drip process}
3/0029	•••• {Moulding processes for hollow products, e.g. opened shell}
3/0031	• • • • • {Moulds processing (<u>A23G 3/0029</u> takes precedence)}
3/0034	••••• {Moulding in plastic or elastomeric material, or plastic or elastomer coated material}
3/0036	• • • • {Mould conveying, e.g. with the associated manipulation}
3/0038	•••• {Removing articles from the mould; associated manipulation}
3/004	•••• {Compression moulding of paste, e.g. in the form of a ball or rope or other preforms, or of a powder or granules}
3/0042	• • • • {Moulding or shaping of cellular or expanded articles}
3/0044	• {Sugar-cookers processing}
3/0046	• {Batch-rolling, rope-forming, or sizing}
3/0048	• {Candy batch cooling, cooling tables processing}
3/0051	• {Candy-pulling processes; processes for making cotton candy or candy floss}
3/0053	 {Processes for moulding candy in the plastic state}
3/0055	• • • {with introduction of sticks}
3/0057	• • {Fondant beating or creaming}
3/0059	• • {Casting fondant in bulk}
3/0061	• • {Moulding fondants}
3/0063	• {Coating or filling sweetmeats or confectionery (coating by casting <u>A23G 3/0091</u> , by dipping <u>A23G 3/0093</u> , by tumbling <u>A23G 3/0095</u>)}
3/0065	{Processes for making filled articles, composite articles, multi-layered articles}
3/0068	•••• {the material being shaped at least partially by a die; Extrusion of filled or multi-layered cross-sections or plates, optionally with the associated cutting}
3/007	•••• {the material being shaped at least partially in a mould, in the hollows of a surface, a drum, an endless band or by drop-by-drop casting or dispensing of the materials on a surface or an article being completed}
3/0072	•••• {Processes for laying down the liquid, pasty or solid materials in moulds or drop- by-drop, on a surface or an article being completed, optionally with the associated heating, cooling, proportioning, cutting cast-tail, antidripping}

3/0074	•••• {Processes for closing the hollows after filling or for scraping the edges or the lids}
3/0076	• • • • {Mould conveying; Associated manipulation}
3/0078	• • • • {Removing articles from the mould; Associated manipulation}
3/008	••••• {Compression moulding of paste, e.g. in the form of a ball or rope or other
	preforms, or of powder or granules}
3/0082	• • • • {Moulding or shaping of cellular or expanded articles}
3/0085	• • • {Coating with powders or granules, e.g. sprinkling}
3/0087	•••• {the solid particles being in a fluidised bed or whirling bed, e.g. convexed fluidised bed}
3/0089	• • {Coating with atomised liquid, droplet bed, liquid spray}
3/0091	• {Coating by casting of liquids}
3/0093	 Coating by disping in a liquid, at the surface of
5/0095	
a (0.00 a	which another liquid or powder may be floating}
3/0095	• • {Coating by tumbling with a liquid or powder, spraying device-associated, drum, rotating pan}
3/0097	• • {Decorating sweetmeats or confectionery}
3/02	 Apparatus specially adapted for manufacture
	or treatment of sweetmeats or confectionery;
	Accessories therefor
3/0205	• • {Manufacture or treatment of liquids, pastes,
	creams, granules, shred or powder}
3/021	• • • {Weighing, portioning apparatus}
3/0215	• • {Mixing, kneading apparatus}
3/0221	• • • • {with introduction or production of gas or
	under vacuum; Whipping; Manufacture of cellular mass}
3/0226	 {Apparatus for conditioning, e.g. tempering, cooking, heating, cooling, boiling down, evaporating, degassing, liquefying mass before shaping}
3/0231	 {Transformation of a liquid, paste, cream, lump, powder, granule or shred into powder, granule or shred; Manufacture or treatment of powder}
3/0236	1,
3/0230	 {Shaping of liquid, paste, powder; Manufacture of moulded articles, e.g. modelling, moulding, calendering}
3/0242	• • • {Apparatus in which the material is shaped
	at least partially by a die; Extrusion of cross- sections or plates, optionally the associated cutting device}
3/0247	• • • {Devices for cutting, modelling of sections or plates; Embossing, punching, e.g. stamping tools}
3/0252	• • • {Apparatus in which the material is shaped at least partially in a mould, in the hollows of a surface, a drum, an endless band, or by a drop- by-drop casting or dispensing of the material on a surface, e.g. injection moulding, transfer moulding)
2/0257	moulding}
3/0257	• • • {Apparatus for laying down material in
	moulds or drop-by-drop on a surface, optionally with the associated heating, cooling, portioning, cutting cast-tail, anti- drip device}
3/0263	• • • {Moulding apparatus for hollow products, e.g. opened shell}
3/0268	• • • {Moulds (<u>A23G 3/0263</u> takes precedence)}
5,0200	

3/0273	••••• {Moulds of plastic or elastomeric material, or plastic or elastomer coated moulds}
3/0278	• • • • {Mould conveyor, e.g. with the associated mould}
3/0284	• • • {Removing articles from the mould; Associated manipulation}
3/0289	•••• {Compression moulding of paste, e.g. in the form of a ball or rope or other preforms, or of
3/0294	 a powder or granules} . {Moulding or shaping of cellular or expanded articles}
3/04	Sugar-cookers
3/06	• Batch-rolling, rope-forming, or sizing machines
3/08	• Candy batch cooling tables
3/10	Candy-pulling machines {; Processes or apparatus
5/10	for making cotton candy or candy floss}
3/12	• Apparatus for moulding candy in the plastic state
3/125	 . { with introduction of sticks}
3/14	Fondant beating or creaming machines
3/14	Apparatus for casting fondant in bulk
3/18	Apparatus for casing fondant in ourk Apparatus for moulding fondants
3/20	confectionery
3/2007	• • {Manufacture of filled articles, composite articles, multi-layered articles}
3/2015	•••• {the material being shaped at least partially
	by a die; Extrusion of filled or multi-layered
	cross-sections or plates, optionally with the associated cutting device}
3/2023	• • • {the material being shaped at least partially
	in a mould, in the hollows of a surface, a
	drum, an endless band or by drop-by-drop
	casting or dispensing of the materials on a surface or an article being completed}
3/203	• • • • {Apparatus for laying down the liquid,
	pasty or solid materials in moulds or drop-
	by-drop, on a surface or an article being
	completed, optionally with the associated
	heating, cooling, proportioning, cutting
	cast-tail, antidripping device}
3/2038	• • • • {Apparatus for closing the hollows after
	filling; Apparatus for scraping the edges or
0.0046	the lids}
3/2046	•••• {Mould conveyor, e.g. with the associated moulds}
3/2053	•••• {Removing articles from the mould;
	Associated manipulation}
3/2061	• • • • {Compression moulding of paste, e.g.
	in the form of a ball or rope or other
	preforms, or of powder or granules}
3/2069	• • • • {Moulding or shaping of cellular or
	expanded articles}
3/2076	• • • {Apparatus for coating with powders or
	granules, e.g. sprinkling}
3/2084	•••• {the solid particles being in a fluidised bed or
	whirling bed, e.g. conveyed fluidised bed}
3/2092	• • • {Apparatus for coating with atomised liquid,
	droplet bed, liquid spray}
3/22	• • • Apparatus for coating by casting {of liquids}
3/24	• • • Apparatus for coating by dipping {in a liquid,
	at the surface of which another liquid or
	powder may be floating}

3/26	 Apparatus for coating by tumbling {with a liquid or powder, spraying device-associated, drum, rotating pan}
3/28	Apparatus for decorating sweetmeats or confectionery
3/32	• Processes for preparing caramel or sugar colours
3/34	 Sweetmeats, confectionery or marzipan; Processes for the preparation thereof
3/343	 . {Products for covering, coating, finishing, decorating}
3/346	 (Finished or semi-finished products in the form of powders, paste or liquids (<u>A23G 3/343</u> takes precedence)}
3/36	 characterised by the composition {containing organic or inorganic compounds}
3/362	• • • {containing inorganic compounds}
3/364	• • • {containing microorganisms or enzymes;
	containing paramedical or dietetical agents, e.g. vitamins}
3/366	• • • • {containing microorganisms, enzymes}
3/368	• • • • {containing vitamins, antibiotics}
3/38	Sucrose-free products
3/40	 characterised by the fats used (containing dairy products <u>A23G 3/46</u>)
3/42	• • • characterised by the carbohydrates used, e.g.
	polysaccharides (containing dairy products <u>A23G 3/46</u>)
3/44	 containing peptides or proteins (containing dairy products <u>A23G 3/46</u>)
3/46	containing dairy products
3/48	containing plants or parts thereof, e.g. fruits,
	seeds, extracts (containing gums A23G 3/42)
3/50	• characterised by shape, structure or physical form, e.g. products with supported structure
3/52	Aerated, foamed, cellular or porous products
3/54	Composite products, e.g. layered, coated, filled
3/545	•••• {hollow products, e.g. with inedible or edible filling, fixed or movable within the cavity}
3/56	Products with edible or inedible supports, e.g. lollipops
3/563	••• {products with an inedible support, e.g. a stick}
3/566	• • • {products with an edible support, e.g. a cornet}
4/00	Chewing gum
4/02	 Apparatus specially adapted for manufacture or treatment of chewing gum
4/025	• • {for coating or surface-finishing}
4/04	• • for moulding or shaping
4/043	• • { for composite chewing gum (coating A23G 4/025) }
4/046	• • • • {with a centre made of chewing gum}
4/06	• characterised by the composition {containing
	organic or inorganic compounds}
4/062	• {Products for covering, coating, finishing, decorating}
4/064	• • {containing inorganic compounds}
4/066	• {characterised by the fat used}
4/068	 (containing plants or parts thereof, e.g. fruits,
4/08	 seeds, extracts (containing gums <u>A23G 4/10</u>) of the chewing gum base

4/10	 characterised by the carbohydrates used, e.g. polysaccharides (containing dairy products A23G 4/16)
4/12	• containing microorganisms or enzymes; containing paramedical or dietetical agents, e.g. vitamins (containing dairy products <u>A23G 4/16</u>)
4/123	• • {containing microorganisms, enzymes}
4/126	• • • {containing vitamins, antibiotics}
4/14	 containing peptides or proteins (containing dairy products <u>A23G 4/16</u>)
4/16	containing dairy products
4/18	 characterised by shape, structure or physical form, e.g. aerated products
4/182	• • {Foamed, gas-expanded or cellular products}
4/184	• • {products with a supported structure}
4/186	• • {products with an inedible support, e.g. a stick}
4/188	• • {products with an edible support, e.g. a stick}
4/20	 Composite products, e.g. centre-filled {, multi- layer, laminated}
4/205	• • • {Hollow products, e.g. with inedible or edible filling, fixed or movable within the cavity}
7/00	Other apparatus {or process} specially adapted for the chocolate or confectionery industry
7/0006	• {Apparatus for cleaning of chocolate or candies}
7/0012	• {Apparatus for measuring, weighing or wrapping of chocolate or candies}
7/0018	 {Apparatus for cutting or dividing chocolate or candies}
7/0025	• {Apparatus for stacking or unstacking, e.g. stacking of chocolate, confectionery, moulds, trays, except
	stacking of sticks}
7/0031	• {Apparatus for manipulating sticks}
7/0037	 {Apparatus for orientating and reorienting objects, e.g. chocolate, confectionery, trays, moulds, except sticks}
7/0043	• {Other processes specially adapted for
7/0045	the chocolate or confectionery industry
	(A23G 7/0006 - A23G 7/02)
7/005	• {General processes}
7/0056	• • {Processes for cleaning of chocolate or
	candies}
7/0062	• • • {Processes for measuring, weighing or wrapping of chocolate or candies}
7/0068	• • • {Cutting or dividing chocolate or candies}
7/0075	 {Processes for stacking or unstacking, e.g. stacking of chocolate, confectionery, moulds, trays, except for sticks}
7/0081	• • {Processes for manipulating sticks}
7/0087	• • • {Orienting or reorienting objects, e.g. chocolate, confectionery, trays, moulds, except
7/0093	for sticks} {Cooling or drying (<u>A23G 9/00</u> takes
7/02	<pre>precedence)} . Cooling or drying apparatus</pre>
9/00	Frozen sweets, e.g. ice confectionery, ice-cream; Mixtures therefor
9/04	• Production of frozen sweets, e.g. ice-cream
9/045	• • {of slush-ice, e.g. semi-frozen beverage}
9/06	 characterised by using carbon dioxide or carbon dioxide snow {or other cryogenic agents} as
9/08	 cooling medium Batch production {(<u>A23G 9/06</u> takes)
100	precedence)}

0/082	(using moulds)
9/083	• • {using moulds}
9/086	• • • {using a rotatable container containing the cooling medium}
9/10	• • using containers which are rotated or otherwise moved in a cooling medium
9/103	• • • {the container rotating about its own axis}
9/103 9/106	{provided with agitating means}
9/100 9/12	 using means for stirring the contents in a non-
9/12	moving container
9/14	• Continuous production ({A23G 9/06},
	A23G 9/20 takes precedence)
9/16	• • • the products being within a cooled chamber,
- //	e.g. drum
9/163	• • • • {with intermittent operation}
9/166	• • • • {Feeding arrangements}
9/18	• • • the products being on the outer wall of a cooled
o / o o	body, e.g. drum or endless band
9/20	• the products being mixed with gas, e.g. soft-ice
9/22	• Details, component parts or accessories of
	apparatus insofar as not peculiar to a single one of
0/221	the preceding groups
9/221	{Moulds}
9/222	{Freezing drums}
9/224	• • • {Agitators or scrapers}
9/225	• • • {Ice-cream freezing and storing cabinets}
9/227	{Details}
9/228	 . {Arrangement and mounting of control or safety devices}
9/24	• • • for coating or filling the products
9/245	• • • { for coating the products }
9/26	• • for producing frozen sweets on sticks
9/265	• • • • {for manipulating the sticks}
9/28	• • • for portioning or dispensing
9/281	• • • • • • • • • • • • • • • • • • •
9/282	• • • • {for dispensing multi-flavour ice-creams}
9/283	• • • • • {for filling containers with material}
9/285	• • • • • {for extruding strips, cutting blocks and
<i>,,</i> <u> </u>	manipulating cut blocks}
9/286	• • • • {for producing ice-cream sandwiches}
9/287	• • • { for dispensing bulk ice-cream; (ice cream
0/200	scoops <u>A47J 43/282</u>)}
9/288	• • • { for finishing or filling ice-cream cones or other edible containers; Manipulating
	methods therefor }
9/30	••• Cleaning; Keeping clean; Sterilisation
9/305	• • • { Sterilisation of the edible materials }
9/32	• characterised by the composition {containing
	organic or inorganic compounds}
9/322	• • {Products for covering, coating, finishing,
9/325	decorating}{containing inorganic compounds}
9/327	• {characterised by the fatty product used, e.g.
	fat, fatty acid, fatty alcohol, their esters, lecithin, glycerides (butter, dairy cream or milkfat
0/24	<u>A23G 9/40</u>)}
9/34	• characterised by carbohydrates used, e.g.
	polysaccharides (characterised by the dairy modules $422C_0/40$)
0/25	products used <u>A23G 9/40</u>)
9/36	• containing microorganisms or enzymes;
	containing paramedical or dietetical agents, e.g. vitamins (characterised by the dairy products used
	A23G 9/40)
9/363	• • {containing microorganisms, enzymes}
2,505	••• (containing meroorganisms, enzymes)

0/266	
9/366	• • • {containing vitamins, antibiotics}
9/38	• containing peptides or proteins (characterised by
0/10	the dairy products used A23G 9/40)
9/40	• characterised by the dairy products used
9/42	• containing plants or parts thereof, e.g. fruits,
0/44	seeds, extracts (containing gums A23G 9/34)
9/44	• characterised by shape, structure or physical form
	(liquid products, solid products in the form of powders, flakes or granules for making liquid
	products A23G 9/52)
9/46	Aerated, foamed, cellular or porous products
9/48	 Composite products, e.g. layered {, laminated}, coated, filled
9/485	• • • {hollow products, e.g. with inedible or edible
9/403	filling, fixed or movable within the cavity}
9/50	 Products with edible or inedible supports, e.g.
9/30	cornets
9/503	• • {products with an inedible support, e.g. a stick}
9/506	 (products with an incubic support, e.g. a street) (products with an edible support, e.g. a cornet)
9/52	 Liquid products; Solid products in the form of
7152	powders, flakes or granules for making liquid
	products {; Finished or semi-finished solid products,
	frozen granules}
	-
2200/00	containing organic compounds, e.g. synthetic
	flavouring agents
2200/02	containing microorganisms, enzymes, probiotics
2200/04	• containing vitamins, antibiotics, other medicaments
2200/06	• containing beet sugar or cane sugar if specifically
	mentioned or containing other carbohydrates, e.g.
	starches, gums, alcohol sugar, polysaccharides,
	dextrin or containing high or low amount of carbohydrate
2200/08	 containing cocoa fat if specifically mentioned or
2200/08	containing products of cocoa fat or containing
	other fats, e.g. fatty acid, fatty alcohol, their esters,
	lecithin, paraffins
	NOTE
	For the subgroups <u>A23G 1/305</u> and <u>A23G 1/56</u>
	this symbol is used for the specific fat composition
	composition
2200/10	. containing amino-acids, proteins, e.g. gelatine,
	peptides, polypeptides
2200/12	containing dairy products
2200/14	• containing fruits, nuts, e.g. almonds, seeds, plants,
	plant extracts, essential oils (gums A23G 2200/06)
2210/00	containing inorganic compounds or water in high
	or low amount
2220/00	Products with special structure
2220/00	Foamed, gas-expanded or cellular products
2220/02	 Younce, gas-expanded of central products with a supported structure
2220/10	 with a supported structure being an inedible support, e.g. a stick
2220/12	 being an edible support, e.g. a suck being an edible support, e.g. a cornet
2220/20	• with a composite structure, e.g. laminated products, coated products, microstructures, e.g. with
	encapsulated ingredients
2220/22	 Hollow products, e.g. with inedible or edible filling,
	fixed or movable within the cavity