CPC **COOPERATIVE PATENT CLASSIFICATION**

HUMAN NECESSITIES Α

PERSONAL OR DOMESTIC ARTICLES

FOOTWEAR A43

MACHINES, TOOLS, EQUIPMENT OR METHODS FOR MANUFACTURING OR A43D **REPAIRING FOOTWEAR**

NOTE

In this subclass, a method of manufacturing footwear which is dependent on a distinct machine or tool, is classified in the group covering the machine or tool for the manufacture.

WARNING

In this subclass non-limiting references (in the sense of paragraph 39 of the Guide to the IPC) may still be displayed in the scheme.

Measuring devices; Lasts; Tools

1/00	Foot or last measuring devices; Measuring devices for shoe parts	2/1400	Devices for maintaining th (drying of footwear <u>A47L</u>
1/02	• Foot-measuring devices (measuring the shape, pattern or size of the body for diagnostic purposes <u>A61B 5/103</u> , e.g. measuring physical dimensions <u>A61B 5/107</u>)	3/1408 3/1416 3/1425 3/1433	 {Devices for heating or {Boot-trees} {Devices for sole stretch {Shoe-trees}
1/022	 {involving making footprints or permanent moulds of the foot} 	3/1441	••• { spreading the width expandable }
1/025 1/027	 {comprising optical means, e.g. mirrors, photo- electric cells, for measuring or inspecting feet} {Shoe fit indicating devices} 	3/145 3/1458 3/1466	 {adjustable} {by a screw} {stretching the length
1/04 1/06 1/08	 Last-measuring devices Measuring devices for the inside measure of shoes, for the height of heels, or for the arrangement of heels Measuring devices for shoe parts 	3/1475 3/1483 3/1491	 longitudinally expand . {adjustable} . {by a screw} . {with means for swea disinfecting or deodor footwear A47L 23/20
3/00 3/02	Lasts Lasts for making or repairing shoes (making of	5/00	Hand appliances or hand to repairing shoes, other than
3/021 3/022 3/023 3/024 3/025 3/025 3/026 3/027 3/028 3/029	 wooden lasts B27M 3/20) . {for orthopaedic footwear} . {comprising means, e.g. hooks, for holding, fixing or centering shoe parts on the last} . {Hinge constructions for articulated lasts} . {Lasts with a fore part and heel section relatively slideable to one another along an inclined line of cut} . {Longitudinally expansible lasts} . {Lasts for making rubber footwear or for vulcanizing rubber soles to footwear} . {Lasts with exchangeable parts, e.g. for changing the form or for remodelling} . {Tack retaining means for lasts} . {Constructional features of the heel section} 	5/005 5/02 5/04 5/06 5/08 5/10 5/12 5/14	 groups A43D 15/00, A43D 1 A43D 100/00, A43D 117/00 {for heel removing} Stands for making footweat shoes A47L 23/16 Knives (knives in general 1) Tools for cutting off the errishoes Awls (making B21G) Shoe-peg rasps (wood rasp. Hand nailing apparatus for (A43D 19/02 takes precedure general B25C, B27F) Hand pincers for stapling
3/04 3/06 3/08 3/10 3/12	 Pneumatic lasts; Elastic lasts Wedge locks for lasts Devices for stretching special parts of shoes Devices for removing lasts Devices for inserting or reinserting lasts 	8/00	Machines for cutting, ornau or otherwise working up sh (pulling-over or lasting <u>A431</u> making or fastening soles, he <u>A43D 25/00</u> - <u>A43D 83/00</u>)

3/14	• Stretching or spreading lasts; Boot-trees; Fillers; Devices for maintaining the shape of the shoe (drying of footwear <u>A47L 23/20</u>)
3/1408	• {Devices for heating or drying shoes}
3/1416	• {Boot-trees}
3/1425	. {Devices for sole stretching}
3/1433	• {Shoe-trees}
3/1433	 (shoc-decs) (spreading the width of a shoe, i.e. laterally
5/1441	expandable}
3/145	• • • • {adjustable}
3/1458	••••• {by a screw}
3/1466	• • { stretching the length of a shoe, i.e.
	longitudinally expandable}
3/1475	•••• {adjustable}
3/1483	••••• {by a screw}
3/1491	• • • { with means for sweaty feet, e.g. with
	disinfecting or deodorant means (cleaning of a
	footwear <u>A47L 23/20</u>)}
5/00	Hand appliances or hand tools for making or repairing shoes, other than those covered by
	groups <u>A43D 15/00, A43D 19/00, A43D 95/00,</u> <u>A43D 100/00, A43D 117/00</u>
5/005	
5/005 5/02	A43D 100/00, A43D 117/00
	A43D 100/00, A43D 117/00 . {for heel removing}
	 <u>A43D 100/00, A43D 117/00</u> {for heel removing} Stands for making footwear (stands for cleaning
5/02	 A43D 100/00, A43D 117/00 {for heel removing} Stands for making footwear (stands for cleaning shoes <u>A47L 23/16</u>)
5/02 5/04 5/06	 A43D 100/00, A43D 117/00 {for heel removing} Stands for making footwear (stands for cleaning shoes A47L 23/16) Knives (knives in general B26B) Tools for cutting off the ends of nails or pegs in shoes
5/02 5/04 5/06 5/08	 A43D 100/00, A43D 117/00 {for heel removing} Stands for making footwear (stands for cleaning shoes A47L 23/16) Knives (knives in general B26B) Tools for cutting off the ends of nails or pegs in shoes Awls (making B21G)
5/02 5/04 5/06 5/08 5/10	 A43D 100/00, A43D 117/00 {for heel removing} Stands for making footwear (stands for cleaning shoes A47L 23/16) Knives (knives in general B26B) Tools for cutting off the ends of nails or pegs in shoes Awls (making B21G) Shoe-peg rasps (wood rasps B27G 17/06)
5/02 5/04 5/06 5/08	 A43D 100/00, A43D 117/00 {for heel removing} Stands for making footwear (stands for cleaning shoes A47L 23/16) Knives (knives in general B26B) Tools for cutting off the ends of nails or pegs in shoes Awls (making B21G) Shoe-peg rasps (wood rasps B27G 17/06) Hand nailing apparatus for shoemaking
5/02 5/04 5/06 5/08 5/10	 A43D 100/00, A43D 117/00 {for heel removing} Stands for making footwear (stands for cleaning shoes A47L 23/16) Knives (knives in general B26B) Tools for cutting off the ends of nails or pegs in shoes Awls (making B21G) Shoe-peg rasps (wood rasps B27G 17/06) Hand nailing apparatus for shoemaking (A43D 19/02 takes precedence; nailing apparatus in
5/02 5/04 5/06 5/08 5/10	 A43D 100/00, A43D 117/00 {for heel removing} Stands for making footwear (stands for cleaning shoes A47L 23/16) Knives (knives in general B26B) Tools for cutting off the ends of nails or pegs in shoes Awls (making B21G) Shoe-peg rasps (wood rasps B27G 17/06) Hand nailing apparatus for shoemaking
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5/02 5/04 5/06 5/08 5/10 5/12	 A43D 100/00, A43D 117/00 {for heel removing} Stands for making footwear (stands for cleaning shoes A47L 23/16) Knives (knives in general B26B) Tools for cutting off the ends of nails or pegs in shoes Awls (making B21G) Shoe-peg rasps (wood rasps B27G 17/06) Hand nailing apparatus for shoemaking (A43D 19/02 takes precedence; nailing apparatus in general B25C, B27F) Hand pincers for stapling Machines for cutting, ornamenting, marking
5/02 5/04 5/06 5/08 5/10 5/12 5/14	 A43D 100/00, A43D 117/00 {for heel removing} Stands for making footwear (stands for cleaning shoes A47L 23/16) Knives (knives in general B26B) Tools for cutting off the ends of nails or pegs in shoes Awls (making B21G) Shoe-peg rasps (wood rasps B27G 17/06) Hand nailing apparatus for shoemaking (A43D 19/02 takes precedence; nailing apparatus in general B25C, B27F) Hand pincers for stapling Machines for cutting, ornamenting, marking or otherwise working up shoe part blanks
5/02 5/04 5/06 5/08 5/10 5/12 5/14	 A43D 100/00, A43D 117/00 {for heel removing} Stands for making footwear (stands for cleaning shoes A47L 23/16) Knives (knives in general B26B) Tools for cutting off the ends of nails or pegs in shoes Awls (making B21G) Shoe-peg rasps (wood rasps B27G 17/06) Hand nailing apparatus for shoemaking (A43D 19/02 takes precedence; nailing apparatus in general B25C, B27F) Hand pincers for stapling Machines for cutting, ornamenting, marking

8/003	• {specially adapted for forming upper blanks or
	leggings by stretching}
8/006	• {for forming shoe stiffeners}
8/02	• Cutting-out (cutting in general <u>B26D</u> , <u>B26F</u> ; of
0/04	leather articles in general C14B $5/00$)
8/04	• Stamping-out (<u>A43D 8/10</u> takes precedence)
8/06 8/08	Dies therefor
8/08	Combined stamping-out and bonding, e.g. high frequency electric current being applied between cutting edge and work support
8/10	Cutting-out using pattern grading (for trimming <u>A43D 8/38;</u> pattern grading in making clothes <u>A41H 3/00;</u> pattern copying in general <u>B23Q 33/00, B23Q 35/00)</u>
8/12	Patterns or templates therefor
8/14	Applying bindings to pattern edges
8/16	• Ornamentation (by creasing <u>A43D 8/44</u> ; of leather in general <u>C14B 1/56</u>)
8/18	• by punching or perforating (punching for eyelet- setting <u>A43D 100/02</u>)
8/20	Dies therefor
8/22	• • by embossing or printing (printing per se,
	stamping <u>per se B41</u>)
8/24	• • Embossing using heat, e.g. high frequency electric current
8/26	• Marking for future work ($A43D 8/16$ takes
9/265	precedence; printing <u>per se</u> , stamping <u>per se</u> <u>B41</u>)
8/265 8/28	• • {Marking buttonhole locations}
	• Patterns for drawing cut-outs (in making clothes <u>A41H 3/00</u>)
8/30	• Charting sheet material for subsequent cutting
8/32	. Working on edges or margins (of leather in general <u>C14B 1/02</u> , <u>C14B 11/00</u>)
8/34	• by skiving (<u>A43D 8/48</u> takes precedence)
8/36	• by trimming the margins of sole blanks (trimming as an intermediate operation in shoemaking <u>A43D 27/00</u> , as a finishing operation in shoemaking <u>A43D 87/00</u>)
8/38	• • • by cutting-out, e.g. using templates
8/40	 by folding, turning in or over, hammering
8/42	 by fording, turning in or over, numinering by singeing, contracting, dyeing
8/44	 Creasing presses (folding on margins <u>A43D 8/40</u>)
8/46	• Splitting (of leather in general <u>C14B 1/02</u>)
8/48	• • combined with skiving
8/50	• Combined splitting and trimming of the heel- seat portions of sole blanks (of soles fixed to shoe bottoms <u>A43D 27/04</u>)
8/52	• Flexing (of leather in general <u>C14B</u>)
8/54	• • by milling
8/56	• of sole blanks by slitting
Pulling-over	or lasting
9/00	Devices for binding the uppers upon the lasts (for the toe ends <u>A43D 15/00</u>)
11/00	Machines for preliminary treatment or assembling

11/00	of upper-parts, counters, or insoles on their lasts preparatory to the pulling-over or lasting	
	operations; Applying or removing protective coverings	
11/003	• {Applying or removing protective coverings}	
11/006	• {Devices for temporarily fixing or aligning insoles on lasts}	

11/01	• Machines for applying reinforcement or ornamental straps to the margins of uppers (to soles or insoles A43D 43/06)
11/02	• to the margins thereof
11/02	Coating with thermoplastic materials to stiffen the
11/03	toe or heel portion
11/04	• Machines for seam-pressing or flattening shoe parts, quarters, or the like (on lasted shoes A43D 55/00)
11/06	 Machines for temporary buttoning of shoe parts
11/08	
11/08	• Machines for temporary lacing of shoe parts or for cutting-away the lacing strips after lasting
11/085	Lacing machines}
11/085	 Lacing machines? Devices for holding the lacing portions in position
11/10	during lasting
11/12	• Machines for forming the toe part or heel part of
	shoes, with or without use of heat
11/14	. Devices for treating shoe parts, e.g. stiffeners, with
	steam or liquid (for soled shoes A43D 95/12)
11/145	• • {with means, e.g. transport chains, for
	continuously transferring the shoe parts through the machines }
13/00	Machines for pulling-over the uppers when loosely laid upon the last and tacking the toe end
13/02	• Devices for locating caps or stiffeners on pulling-
15/02	over machines
15/00	Pulling-over or lasting machines for binding the
20/00	toe end with cord, string, or wire; Machines for
	lasting with clamps; Lasting machines with sewing
	devices, also for platform shoes (special sewing
	machines for leather or shoes <u>D05B</u>)
17/00	Pulling-over or lasting machines with oscillating shoe supports
	shoe supports
19/00	shoe supports Hand lasting; Lasting pincers
	shoe supports
19/00 19/02	 shoe supports Hand lasting; Lasting pincers Tacking or nailing devices for use with lasting pincers
19/00 19/02 21/00	 shoe supports Hand lasting; Lasting pincers Tacking or nailing devices for use with lasting pincers Lasting machines
19/00 19/02	 shoe supports Hand lasting; Lasting pincers Tacking or nailing devices for use with lasting pincers Lasting machines {with lasting strings, stretching straps or the like, for
19/00 19/02 21/00 21/003	 shoe supports Hand lasting; Lasting pincers Tacking or nailing devices for use with lasting pincers Lasting machines {with lasting strings, stretching straps or the like, for forming the shank portions of shoes}
19/00 19/02 21/00 21/003 21/006	 shoe supports Hand lasting; Lasting pincers Tacking or nailing devices for use with lasting pincers Lasting machines {with lasting strings, stretching straps or the like, for forming the shank portions of shoes} {with rotating lasting means}
19/00 19/02 21/00 21/003 21/006 21/02	 shoe supports Hand lasting; Lasting pincers Tacking or nailing devices for use with lasting pincers Lasting machines {with lasting strings, stretching straps or the like, for forming the shank portions of shoes} {with rotating lasting means} with one single lasting gripper
19/00 19/02 21/00 21/003 21/006	 shoe supports Hand lasting; Lasting pincers Tacking or nailing devices for use with lasting pincers Lasting machines {with lasting strings, stretching straps or the like, for forming the shank portions of shoes} {with rotating lasting means}
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19/00 19/02 21/00 21/003 21/006 21/02 21/04 21/06	 shoe supports Hand lasting; Lasting pincers Tacking or nailing devices for use with lasting pincers Lasting machines {with lasting strings, stretching straps or the like, for forming the shank portions of shoes} {with rotating lasting means} with one single lasting gripper for lasting the opposite sides of the shoe one after another for wooden soles (A43D 21/16, A43D 21/18 take precedence) with last supports and toe- or heel-embracing wipers movable both horizontally and vertically
19/00 19/02 21/00 21/003 21/006 21/02 21/04 21/06 21/08	 shoe supports Hand lasting; Lasting pincers Tacking or nailing devices for use with lasting pincers Lasting machines {with lasting strings, stretching straps or the like, for forming the shank portions of shoes} {with rotating lasting means} with one single lasting gripper for lasting the opposite sides of the shoe one after another for wooden soles (A43D 21/16, A43D 21/18 take precedence) with last supports and toe- or heel-embracing wipers movable both horizontally and vertically (A43D 21/16 takes precedence)
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19/00 19/02 21/00 21/003 21/006 21/02 21/04 21/06 21/08 21/10	 shoe supports Hand lasting; Lasting pincers Tacking or nailing devices for use with lasting pincers Lasting machines {with lasting strings, stretching straps or the like, for forming the shank portions of shoes} {with rotating lasting means} with one single lasting gripper for lasting the opposite sides of the shoe one after another for wooden soles (A43D 21/16, A43D 21/18 take precedence) with last supports and toe- or heel-embracing wipers movable both horizontally and vertically (A43D 21/16 takes precedence) Bed-lasting machines with lasting clamps, shoe-shaped clamps, {pincers,} wipers, stretching straps or the like for forming
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19/00 19/02 21/00 21/003 21/006 21/02 21/04 21/06 21/08 21/10 21/12	 shoe supports Hand lasting; Lasting pincers Tacking or nailing devices for use with lasting pincers Lasting machines {with lasting strings, stretching straps or the like, for forming the shank portions of shoes} {with rotating lasting means} with one single lasting gripper for lasting the opposite sides of the shoe one after another for wooden soles (A43D 21/16, A43D 21/18 take precedence) with last supports and toe- or heel-embracing wipers movable both horizontally and vertically (A43D 21/16 takes precedence) Bed-lasting machines with lasting clamps, shoe-shaped clamps, {pincers,} wipers, stretching straps or the like for forming the toe or heel parts of the last {(A43D 21/16, A43D 21/16, A43D 21/18, take precedence)}
19/00 19/02 21/00 21/003 21/006 21/02 21/04 21/06 21/08 21/10 21/12	 shoe supports Hand lasting; Lasting pincers Tacking or nailing devices for use with lasting pincers Lasting machines {with lasting strings, stretching straps or the like, for forming the shank portions of shoes} {with rotating lasting means} with one single lasting gripper for lasting the opposite sides of the shoe one after another for wooden soles (A43D 21/16, A43D 21/18 take precedence) with last supports and toe- or heel-embracing wipers movable both horizontally and vertically (A43D 21/16 takes precedence) Bed-lasting machines with lasting clamps, shoe-shaped clamps, {pincers,} wipers, stretching straps or the like for forming the toe or heel parts of the last {(A43D 21/16, A43D 21/16, A43D 21/18 take precedence)} {with lasting clamps, and comps, {pincers,}
19/00 19/02 21/00 21/003 21/006 21/02 21/04 21/06 21/08 21/10 21/12	 shoe supports Hand lasting; Lasting pincers Tacking or nailing devices for use with lasting pincers Lasting machines {with lasting strings, stretching straps or the like, for forming the shank portions of shoes} {with rotating lasting means} with one single lasting gripper for lasting the opposite sides of the shoe one after another for wooden soles (A43D 21/16, A43D 21/18 take precedence) with last supports and toe- or heel-embracing wipers movable both horizontally and vertically (A43D 21/16 takes precedence) Bed-lasting machines with lasting clamps, shoe-shaped clamps, {pincers,} wipers, stretching straps or the like for forming the toe or heel parts of the last {(A43D 21/16, A43D 21/16, A43D 21/18, take precedence)}
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19/00 19/02 21/00 21/003 21/006 21/02 21/04 21/06 21/08 21/10 21/12 21/122 21/122	 shoe supports Hand lasting; Lasting pincers Tacking or nailing devices for use with lasting pincers Lasting machines {with lasting strings, stretching straps or the like, for forming the shank portions of shoes} {with rotating lasting means} with one single lasting gripper for lasting the opposite sides of the shoe one after another for wooden soles (A43D 21/16, A43D 21/18 take precedence) with last supports and toe- or heel-embracing wipers movable both horizontally and vertically (A43D 21/16 takes precedence) Bed-lasting machines with lasting clamps, shoe-shaped clamps, {pincers,} wipers, stretching straps or the like for forming the toe or heel parts of the last {(A43D 21/16, A43D 21/16, A43D 21/18 take precedence)} {with lasting clamps, shoe-shaped clamps, {pincers,} wipers, stretching straps or the like for forming the toe or heel parts of the last {(A43D 21/16, A43D 21/18 take precedence)} {with pincers and clamps} {with a plurality of pincers (A43D 21/122 takes
19/00 19/02 21/00 21/003 21/006 21/02 21/04 21/06 21/08 21/10 21/12 21/122 21/122	 shoe supports Hand lasting; Lasting pincers Tacking or nailing devices for use with lasting pincers Lasting machines {with lasting strings, stretching straps or the like, for forming the shank portions of shoes} {with rotating lasting means} with one single lasting gripper for lasting the opposite sides of the shoe one after another for wooden soles (A43D 21/16, A43D 21/18 take precedence) with last supports and toe- or heel-embracing wipers movable both horizontally and vertically (A43D 21/16 takes precedence) Bed-lasting machines with lasting clamps, shoe-shaped clamps, {pincers,} wipers, stretching straps or the like for forming the toe or heel parts of the last {(A43D 21/16, A43D 21/16, A43D 21/18 take precedence)} {with aplurality of pincers (A43D 21/122 takes precedence)} {with a plurality of pincers (A43D 21/18 take
19/00 19/02 21/00 21/003 21/006 21/02 21/04 21/06 21/08 21/10 21/12 21/122 21/125 21/125 21/127	 shoe supports Hand lasting; Lasting pincers Tacking or nailing devices for use with lasting pincers Lasting machines {with lasting strings, stretching straps or the like, for forming the shank portions of shoes} {with rotating lasting means} with one single lasting gripper for lasting the opposite sides of the shoe one after another for wooden soles (A43D 21/16, A43D 21/18 take precedence) with last supports and toe- or heel-embracing wipers movable both horizontally and vertically (A43D 21/16 takes precedence) Bed-lasting machines with lasting clamps, shoe-shaped clamps, {pincers,} wipers, stretching straps or the like for forming the toe or heel parts of the last {(A43D 21/16, A43D 21/18 take precedence)} {with pincers and clamps} {with a plurality of pincers (A43D 21/12 takes precedence)} {with a plurality of pincers (A43D 21/18 take precedence)}
19/00 19/02 21/00 21/003 21/006 21/02 21/04 21/06 21/08 21/10 21/12 21/122 21/125 21/125 21/127 21/14	 shoe supports Hand lasting; Lasting pincers Tacking or nailing devices for use with lasting pincers Lasting machines {with lasting strings, stretching straps or the like, for forming the shank portions of shoes} {with rotating lasting means} with one single lasting gripper for lasting the opposite sides of the shoe one after another for wooden soles (A43D 21/16, A43D 21/18 take precedence) with last supports and toe- or heel-embracing wipers movable both horizontally and vertically (A43D 21/16 takes precedence) Bed-lasting machines with lasting clamps, shoe-shaped clamps, {pincers,} wipers, stretching straps or the like for forming the toe or heel parts of the last {(A43D 21/16, A43D 21/16, A43D 21/18 take precedence)} {with aplurality of pincers (A43D 21/122 takes precedence)} {with a plurality of pincers (A43D 21/18 take precedence)} {with wipers (A43D 21/16, A43D 21/18 take precedence)}
19/00 19/02 21/00 21/003 21/006 21/02 21/04 21/06 21/08 21/10 21/12 21/122 21/125 21/125 21/127 21/14	 shoe supports Hand lasting; Lasting pincers Tacking or nailing devices for use with lasting pincers Lasting machines {with lasting strings, stretching straps or the like, for forming the shank portions of shoes} {with rotating lasting means} with one single lasting gripper for lasting the opposite sides of the shoe one after another for wooden soles (A43D 21/16, A43D 21/18 take precedence) with last supports and toe- or heel-embracing wipers movable both horizontally and vertically (A43D 21/16 takes precedence) Bed-lasting machines with lasting clamps, shoe-shaped clamps, {pincers,} wipers, stretching straps or the like for forming the toe or heel parts of the last {(A43D 21/16, A43D 21/16, A43D 21/18 take precedence)} {with aplurality of pincers (A43D 21/122 takes precedence)} {with a plurality of pincers (A43D 21/18 take precedence)} {with a plurality of pincers (A43D 21/18 take precedence)} {with a plurality of pincers (A43D 21/18 take precedence)} for toe or heel parts, with nailing devices with lasting pincers {and} toe- or heel-embracing

21/166	• • {with toe-embracing wipers}
21/18	• with lasting pincers and straight-acting wipers, also for forming the shank portions of shoes
23/00	Single parts for pulling-over or lasting machines
	(nailing devices A43D 75/00)
23/02	. Wipers; Sole-pressers; Last-supports; Pincers
23/022	• • {Sole-pressers}
23/025	• • {Last-supports}
23/027	• • {Pincers}
23/04	Last-carriers; Shoe-guides
23/06	• Devices for cutting-off superfluous material on the uppers or linings

31/04

33/00

33/02

33/04 33/06

35/00

37/00

37/005

39/00

43/00

43/02

43/06

44/00

47/00

49/00

51/00

53/00

55/00

57/00

59/00

61/00

63/00

67/00

69/00

69/005

69/02

69/04

69/06

69/08

69/10

69/12

e.g. leather}

of wood

• using ready-made nails

• using ready-made staples

. with apparatus for making staples

. using ready-made wooden pegs

• with apparatus for separating the nails from a wire

. with apparatus for separating the pegs from a strip

or from a strip of metal or other material

Making or fastening soles, heels or welts, or preparing same for fastening to the shoe; Carrying out other operations subsequent to lasting; Turning (sewing D05B)

25/00	Devices for gluing shoe parts
25/047	• Devices for lasting with adhesives or for gluing
	together insoles and uppers (A43D 25/18,
	A43D 25/20 take precedence)
25/053	• • with rotating gripping means
25/06	• Devices for gluing soles on shoe bottoms
	(A43D 25/18, A43D 25/20 take precedence)
25/063	• • {Multiple pressing devices in a closed circuit, e.g. rotating multiple pressing devices}
25/066	• • {Heel clamps or heel presses for glueing heels to shoe bottoms}
25/07	• • using flexible diaphragm pressing devices
25/08	Welt hold-down devices
25/10	 Press-pads or other supports of shoe-gluing presses
25/12	. Devices for gluing heel-breasts to heels or
	for gluing coverings on heels (A43D 25/18,
	A43D 25/20 take precedence)
25/123	• • {Devices for glueing heel-breasts to heels}
25/126	• • {Devices for glueing coverings on heels}
25/14	• Devices for filling the shoe bottom
25/16	 Devices for making glued platform shoes
25/18	• Devices for applying adhesives to shoe parts
	(A43D 25/20 takes precedence; applying liquids or
05/101	other fluent materials to surfaces in general $\underline{B05}$)
25/181	• • {by rollers}
25/183	• • {by nozzles}
25/185	• • {by imprinter plates}
25/186	• • {by dipping}
25/188	• • {by grids}
25/20	• Arrangements for activating or for accelerating
	setting of adhesives, e.g. by using heat
27/00	Machines for trimming as an intermediate
	operation (working on edges or margins, e.g. by
	trimming, of shoe part blanks A43D 8/32; trimming
	as a finishing operation in shoemaking <u>A43D 87/00</u>)
27/02	• Soles or heels fixed on shoe bottoms (stamps or dies for soles or heel-lifts <u>C14B</u>)
27/04	• • Heel-end portions of soles fixed on shoe bottoms (on loose soles <u>A43D 8/46</u>)
27/06	• • Heel breast flaps
29/00	Machines for making soles from strips of material
31/00	Machines for making or inserting shank stiffeners
21/02	Maahinaa far malting shanlt stiffanara

31/02 . Machines for making shank stiffeners

Machines for assembling lifts for heels (cutting-out heel lifts <u>A43D 8/02</u>)
• Gauges for heel lifts; Magazines for piling up heel lifts
Nailing machines for building the heels from liftsMachines for sorting heel lifts
Presses for shaping pre-existing loose soles, shoe bottoms or soles fixed to shoe bottoms (glueing soles on shoe bottoms <u>A43D 25/06</u>)
 Machines for roughening soles or other shoe parts preparatory to gluing {characterised by constructional details of the rotative tools used therewith}
Machines for making foot-supporting pads or instep-raisers for flat feet
 Machines for making stitch lips, or other preparatory treatment of soles or insoles before fixing same (flexing of soles or insoles <u>A43D 8/52</u>) for making stitch lips by cutting for applying reinforcing materials to insoles; Attachment of ornamental tapes or ribs, e.g. sewing ribs, on soles, or the like
Machines for attaching welts or rands
Machines for trimming or butting welts fixed on uppers
Machines for pounding
Machines for lip-setting
Machines for trimming-off surplus material along the inseam
Machines for flattening, pressing, or rubbing the inseams of lasted shoes
Machines for attaching the welt ends
Machines for attaching the welt ends Machines for rasping the lasting-margins of shoes which are sewn through
Machines for rasping the lasting-margins of shoes
Machines for rasping the lasting-margins of shoes which are sewn through Machines for nail-pulling, nail-cutting, or nail-
Machines for rasping the lasting-margins of shoes which are sewn through Machines for nail-pulling, nail-cutting, or nail- detecting Machines for carrying-out other finishing
Machines for rasping the lasting-margins of shoes which are sewn through Machines for nail-pulling, nail-cutting, or nail- detecting Machines for carrying-out other finishing operations Machines for fastening soles or heels by means of

. Machines for inserting shank stiffeners

Making or fastening soles, heels or welts, or preparing same for fastening to the shoe; Carrying out other ...

• for nailing or stapling the lasted margin onto shoes with wooden soles
Elements of nailing machines; Nail-feeding devicesDriving mechanisms for moving the horn; Nail- cutting apparatus connected with the horn
Nailing devices on pulling-over or lasting machines
Combined heel-pressing and nailing machines
Machines for attaching top-lifts
Heel-presses without nailing apparatus; Machines for pressing single lifts or punching holes for nailing
Machines or apparatus for turning, e.g. for making turn-shoes

86/00 Machines for assembling soles or heels onto uppers, not provided for in groups A43D 25/00 - A43D 83/00, e.g. by welding

Performing finishing operations upon uppers, soles, or heels soled shoes; Making shoe appurtenances

87/00	Edge or heel cutters; Machines for trimming the heel breast (trimming machines for wooden heels <u>B27M</u> ; copying machines <u>B44B</u>)
89/00	Sole-levelling machines with rolls
91/00	Stitch-separating or seam-indenting machines
93/00	Edge-indenting machines
95/00	Shoe-finishing machines
95/02	• Machines for treating or smoothing shoe uppers to remove wrinkles, folds, or the like
95/04	• Machines for laying channel-flaps
95/06	• Machines for colouring or chemical treatment; Ornamenting the sole bottoms (burnishing <u>A43D 95/20</u>)
95/08	• Machines or tools for scouring, abrading, or finishing, with or without dust-separating (suction cleaners for removing dust <u>A47L 5/00</u> ; domestic cleaning of footwear <u>A47L 23/00</u>)
95/10	• Drying or heating devices for shoes
95/12	• Devices for conditioning, tempering, or moistening (preparatory to pulling-over or lasting <u>A43D 11/14</u>)
95/125	 {with means, e.g. transport chains, for continuously transferring shoes through the devices}
95/14	 incorporating marking, printing, or embossing apparatus (ornamentation of shoe part blanks <u>A43D 8/16; printing per se</u>, stamping per se B41)
95/16	• Burnishing tools for shoemaking (in general <u>B24D</u>)
95/18	• Devices for heating the burnishing tools for shoemaking
95/20	• Machines for burnishing soles or heels
95/22	• Machines for burnishing the edges of soles, with or without devices for edge-indenting
95/24	• Machines for buffing soles
95/26	• Devices for applying wax
95/28	. Machines for attaching protectors to soles or heels

411-		sheet $\underline{B21D}$; from wire $\underline{B21F}$)
chines	100/00	Setting or removing eyelets, buttons, lacing-hooks, or elastic gussets in shoes
es	100/02	 Punching and eyelet-setting machines or tools (for garments in general <u>A41H 37/02</u>)
	100/04	• • inserting invisible eyelets
chines	100/06	• • inserting two eyelets simultaneously
	100/08	• Setting buttons on footwear (for garments <u>A41H 37/00</u>)
naking	100/10	. Machines or tools for setting lacing-hooks in shoes
U	100/12	. Machines for inserting elastic gussets in shoes
	100/14	• Devices for removing buttons, lacing-hooks, or the like from shoes
	Miscellaneou	us mechanisms for shoemaking
	111/00	Shoe machines with conveyors for jacked shoes {or for shoes or shoe parts}
s on	111/003	• {with clamping or gripping mechanism}
the	111/006	• {with special means to place the shoe or shoe part in the following machine}
els	113/00	Machines for making shoes with out-turned flanges of the uppers or for making moccasins
	115/00	Machines for skiving or removing heel-lifts, heels, or soles, or for removing stitches, preparatory to
es		repair
	117/00	Racks for receiving or transporting shoes or shoe parts; Other conveying means
ers to	119/00	Driving or controlling mechanisms of shoe machines; Frames for shoe machines
ıt;		
	2200/00	Machines or methods characterised by special features
ction stic	2200/10	• Fully automated machines, i.e. machines working without human intervention
	2200/20	• Machines including a carousel with different working posts around a turning table
toning	2200/30	Machines including a magazine e.g. for feeding

97/00

98/00

Machines for making pulling-on pieces

Machines for making laces (of leather C14B; braidings in general D04C); Applying fibre or celluloid to ends of laces (making tags from metal

- 2200/30 • Machines including a magazine, e.g. for feeding blanks, pre-forms or sheets
- 2200/40 Multitool machines, e.g. machines with a plurality . of tools or working heads
- 2200/50 Machines using pneumatic means
- 2200/60 . Computer aided manufacture of footwear, e.g. CAD or CAM
- 999/00 Subject matter not provided for in other groups of this subclass