CPC COOPERATIVE PATENT CLASSIFICATION

B PERFORMING OPERATIONS; TRANSPORTING

(NOTES omitted)

SHAPING

B27 WORKING OR PRESERVING WOOD OR SIMILAR MATERIAL; NAILING OR STAPLING MACHINES IN GENERAL

B27N MANUFACTURE BY DRY PROCESSES OF ARTICLES, WITH OR WITHOUT ORGANIC BINDING AGENTS, MADE FROM PARTICLES OR FIBRES CONSISTING OF WOOD OR OTHER LIGNOCELLULOSIC OR LIKE ORGANIC MATERIAL

(containing cementitious material <u>B28B</u>; shaping of substances in a plastic state <u>B29C</u>; fibreboards made from fibrous suspensions <u>D21J</u>; drying <u>F26B 17/00</u>)

NOTE

This subclass <u>does not cover</u> treatment of compositions which are in a plastic state, or worked by the same type of process or apparatus as plastics, which is covered by subclass <u>B29B</u> or <u>B29C</u>.

WARNING

In this subclass non-limiting references (in the sense of paragraph 39 of the Guide to the IPC) may still be displayed in the scheme.

1/00 1/003 1/006 1/02	 Pretreatment of moulding material {for reducing formaldehyde gas emission} {for increasing resistance to swelling by humidity} Mixing the material with binding agent (mixing in 	3/06	 Making particle boards or fibreboards, with preformed covering layers, the particles or fibres being compressed with the layers to a board in one single pressing operation
1, 02	general B01F)	3/08	• Moulding or pressing (presses in general <u>B30B</u>)
1/0209	• {Methods, e.g. characterised by the composition of the agent}	3/083	• • {Agents for facilitating separation of moulds from articles}
1/0218	• • {in rotating drums}	3/086	• • {Presses with means for extracting or introducing
1/0227	• • {using rotating stirrers, e.g. the agent being fed		gases or liquids in the mat}
	through the shaft of the stirrer}	3/10	Moulding of mats
1/0236	• • • { with the stirrers rotating about an horizontal	3/12	from fibres
	axis, e.g. in consecutive casings (B27N 1/0254	3/14	Distributing or orienting the particles or fibres
	takes precedence)}	3/143	• • • • {Orienting the particles or fibres}
1/0245	• • • { with a single stirrer shaft}	3/146	• • • {Controlling mat weight distribution}
1/0254	• • • { with means for spraying the agent on the material before it is introduced in the mixer}	3/16	• • Transporting the material from mat moulding stations to presses (<u>B27N 3/22</u> takes precedence);
1/0263	• (by spraying the agent on the falling material, e.g. with the material sliding along an inclined surface, using rotating elements or nozzles		Apparatus specially adapted for transporting the material or component parts therefor, e.g. cauls (transport devices in general <u>B65G</u>)
	$(\underline{B27N} \ 1/0254 \text{ takes precedence})$	3/18	 Auxiliary operations, e.g. preheating,
1/0272	• • {by bringing the material into contact with a		humidifying, cutting-off
	rotating roll provided with a layer of binding	3/183	• • • {Forming the mat-edges, e.g. by cutting}
	agent}	3/186	• • • {Separating the cauls from the boards}
1/0281	• • {Combinations of dissimilar mixers}	3/20	 characterised by using platen-presses
1/029	• • {Feeding; Proportioning; Controlling}	3/203	• • { with heating or cooling means }
3/00	Manufacture of substantially flat articles, e.g. boards, from particles or fibres	3/206 3/22	 {for continuous boards} Charging or discharging
3/002	• {characterised by the type of binder (compositions of macromolecular compounds <u>C08L</u>)}	3/24	 characterised by using continuously acting presses having endless belts or chains moved within the compression zone
3/005	• {and foam}	3/26	characterised by using continuously acting
3/007	• {and at least partly composed of recycled material}		presses having a heated press drum and an
3/02	. from particles		endless belt to compress the material between belt
3/04	. from fibres		and drum

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3/28	characterised by using extrusion presses
5/00 5/02	Manufacture of non-flat articles Hollow articles
7/00	After-treatment, e.g. reducing swelling or shrinkage, surfacing; Protecting the edges of boards against access of humidity
7/005	• {Coating boards, e.g. with a finishing or decorating layer}
9/00	Arrangements for fireproofing (fireproofing

materials <u>C09K 21/00</u>)

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